

April 11, 2018

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Passport No.: B9365479

Ref: ISOPE-2018 Sapporo Conference

Paper No: 2018-TPC-0201

Dear Dr. MUIS ALIE,

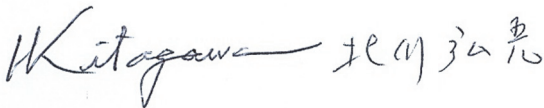
As Co-Chairs of the ISOPE-2018 Sapporo Conference, we are pleased to invite you to present your paper and participate, at your expense, in the *28th International Offshore and Polar Engineering Conference (ISOPE-2018)* to be held in Sapporo, Japan, June 10-15, 2018. This conference will hold the world's largest technical program of its kind with peer-reviewed papers in this field. Technical Program Committee (TPC) members from 29 countries have assisted in organizing the Conference. The Conference is sponsored by the International Society of Offshore and Polar Engineers (ISOPE) in cooperation with 28 other major international societies and organizations. Following a peer review process, more than 700 peer-reviewed papers out of more than 1,400+ abstracts from 50+ countries have been accepted for presentation as well as for inclusion in the Conference Proceedings. Please visit www.isopec.org for further information.

You are one of the well-known experts in this field, and your organization has been very active in this line of research or business. We believe that your participation in the conference will be essential and beneficial to the international technical and research communities.

On behalf of the ISOPE-2018 TPC, we would appreciate if your organization and the Embassy or Consular Office of Japan would expedite travel approval and entry visa issuance so that you can participate in time, allowing time preceding the conference for travel, and about a week beyond the conference dates for additional scientific visits.

Please note that the *29th International Offshore and Polar Engineering Conference (ISOPE-2019)* will be held in Honolulu, HI, USA, June 16-21, 2019.

Truly yours,



Dr. Hiromitsu Kitagawa
Co-Chair, ISOPE-2018 Sapporo Conference
Ocean Policy Research Institute
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Truly yours,



Prof. Jin S. Chung
Co-Chair, ISOPE-2018 Sapporo Conference
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Phone: +1-650-254-1871
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Y:\INVITATION LETTERS\2018 Invitation Letter



Muhammad Zubair Muis Alie, Ph.D <zubair.m@eng.unhas.ac.id>

ISOPE-2018 Sapporo, Japan - TPC has Accepted your Abstract - 2018-TPC-0201

Starr Koga <isope-5@sbcglobal.net>

Thu, Oct 19, 2017 at 5:47 AM

Reply-To: isope-5@sbcglobal.net

To: "Dr. Muhammad Zubair Muis Alie" <zubair.m@eng.unhas.ac.id>

Cc: "Prof. Tetsuya Yao" <yao@naoe.eng.osaka-u.ac.jp>

Dr. Muhammad Zubair Muis Alie (zubair.m@eng.unhas.ac.id)

October 18, 2017

Hasanuddin University

Gowa, INDONESIA

Paper No. **2018-TPC-0201**

Paper Title: **The Ultimate Hull Girder Strength Analysis Considering Section Modulus under Longitudinal Bending**

Dear Dr. Muis Alie:

Welcome to the ISOPE-2018 Conference, Sapporo, Japan. On behalf of the ISOPE-2018 Technical Program Committee (TPC), I am happy to inform you that your paper is tentatively scheduled, on the basis of the abstract review, for ISOPE-2018, Sapporo, Japan, June 10–15, 2018. To request an extension of the **January 15** manuscript deadline, ask your TPC member.

Please: (1) E-mail the abstract NOW to your session organizer (S.O. = TPC member), given below.

(2) Always include your paper number in e-mail Subject line; and use your "Sender" name in English to prevent spam-filtering.

(3) E-mail copyright form to isope-2@isope.org, or Fax to 650-254-2038, when you submit a manuscript (MS) for review

Send the manuscript (MS) to S.O. for review by: **January 15, 2017 or earlier**

(cc: to isope-5@sbcglobal.net OR isope-5@isope.org)

Final revised MS deadline for acceptance by: **March 24, 2017** or earlier

Your session organizer (S.O. or TPC member) is:

Name:	<i>Prof. Tetsuya Yao</i>
Org:	<i>(Osaka University), Higashi-Hiroshima, Japan</i>

E-mail: yao@naoe.eng.osaka-u.ac.jp

One advance registration per paper is required by **March 24, 2018** (and for some by **January 10**) for inclusion in the program and proceedings. Download the Advance Registration Form and Hotel Reservation Form in January 2018 from <http://www.isopec.org/conferences/conferences.htm>. The advance registration fee starts from **\$690** for members and **lower** for students.

From this moment, we rely on E-mails for MS submission, review, and final revised MS. **Please include your paper number** in the **E-mail Subject line** in **every** communication, and communicate directly with and submit your MS to your S.O. above. For any questions, please contact me or your TPC member.

* **Special ISOPE room rates** at various hotels from US\$80+ per night.

Sincerely yours,

Prof. Jin S. Chung

ISOPE-2018 TPC Member

Email: meetings@isopec.org; www.isopec.org; www.deepoceanmining.org

Attached: Copyright form and ISOPE conference paper template

cc: Yao, T

- Final acceptance for presentation and for inclusion in the conference proceedings is contingent upon favorable peer-review results and registration of each paper. Manuscript (MS) preparation must follow the style and format of the enclosed ISOPE conference template. The manuscript for review should be typed on the template, not exceeding 8 template pages, also downloadable from www.isopec.org.
- Conference papers may be reviewed further for possible ISOPE Journal publication if recommended initially by conference reviewers.
- You will receive later the reviewer comments and a request to revise and prepare the final MS as a PDF file, and you shall follow the high-quality PDF-making instructions that will be provided and that can also be downloaded later from www.isopec.org.

2 attachments



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81K

Reviewer 1:

Category(2) Changes which in your judgment should be made before publication.

Equation (8) in page 2

You use the equation given by the local classification, but you do not show the reference. Please show it.

The material factor k is used in equation (8). Why is material property needed to calculate the moment of inertia of the cross section? You should explain physical meanings of k and show the value for your target ship.

Equation (11) in page 3

Please show the value of the degree of deck opening f_r which you use for your target ship.

Fig. 4 and 5 in page 4 and 5

The figures are not clear. Please improve their quality.

Fig. 9 and 10 in page 6

I think you estimate ultimate strength by using section modulus, but your procedure is not clear. You must clearly show how is the ultimate strength obtained from the section modulus.

Fig. 11 and 12 in page 6

You analyze progressive collapse behaviors of Ro-Ro ships shown in Fig. 6 and 7 by using Smith's method. It seems that the Ro-Ro ship's double bottoms are composed by unstiffened panels. How do you treat these panels in Smith's method? You must mention a way of the element division and show average stress-average strain curves which you use in the calculation.

Reviewer 2:

(1) P. 1; Left column; L. 19.

one of the ship type → one of the ship types

(2) P. 1; Right column; L. 31-32.

the side shell and bottom part → the side shell and bottom parts

(3) P. 2; Right column; L. 8.

The neutral axis, g , of the full cross section as shown in Fig. 2 ... → This reviewer cannot find g in Fig. 2.

(4) P. 3; Left column; L. 9-10.

in hogging and sagging condition → in hogging and sagging conditions

(5) P. 3; Left column; L. 10.

Eq. (12) and (13) → Eqs. (12) and (13)

(6) P. 3; Fig. 4.

Are notations of y_i and z_i correct in this figure?

→ This reviewer thinks the followings are correct; $z_i \rightarrow y_i$ and $y_i \rightarrow z_i$.

(7) P. 4; Left column; L. 11.

in Fig. 4 and Fig. 5 → in Figs. 4 and 5

(8) P. 4; Right column; L. 6.

The Ro-Ro ships consists of → The Ro-Ro ships consist of

(9) P. 4; Right column; L. 14-17.

This paper is beneficial from the point of view of practical use. Since this paper did not treat any kinds of initial imperfections, e.g., initial deflection and welding residual stress, the authors should add comments for the effect of initial imperfections on the ultimate hull girder strength.

(10) P. 4-5; Figs. 4-5.

Figs. 4 and 5 are not clear. They should be modified if possible.

(11) P. 5; Left column; L. 5-6.

to obtained → to obtain

(12) P. 5; Left column; L. 12.

in Fig. 6 and 7 → in Figs. 6 and 7

(13) P. 5; Right column; L. 5-6.

two ships consists of → two ships consist of

(14) P. 5; Figs. 6-7.

Do not Ro-Ro ships have longitudinal stiffeners in double bottom structures? If so, how did you divide into elements for the double bottom structures of target Ro-Ro ships in the Smith's method. The authors should describe in this regard because this is one of the characteristics of Ro-Ro ships.

(15) P. 6; Right column; L. 10.

in Fig. 9 and 10 → in Figs. 9 and 10

(16) P. 6; Right column; L. 12.

in table 2 and 3 → in tables 2 and 3

(17) P. 6; Figs. 9 and 10 & Tables 2 and 3.

Figs. 9-10 and tables 2-3 show almost same meanings. Are these two figures and two tables are necessary? Leastwise, the authors should express in the main sentence that left and right bar charts in Figs. 9 and 10 show the results in hogging and sagging conditions, respectively.

(18) P. 7; Left column; L. 2.

in Fig. 11 and 12 → in Figs. 11 and 12

(19) § RESULTS AND DISCUSSION

This reviewer thinks it is important to discuss the relationship between the ultimate hull girder strength and the section modulus quantitatively, viz., how can the ultimate hull girder strength of Ro-Ro ships be estimated from the section modulus obtained from Eq. (15)? Some descriptions should be added.

The question or comments from two reviewers are not completely replied. It is still not clear how the section modulus is used to evaluate the ultimate strength. This should be clearly indicated. The followings are comments from the editor which may improve the quality of this paper.

- (1) ABSTRACT; 3rd line: “the object of the ship” → “object ship”
- (2) ABSTRACT; 10th line: “is applied” → “is imposed on plate and stiffened plate elements in the cross-section”
- (3) Page 1; left column; 12th – 10th lines from the bottom: “In this regards, the ship ... section modulus.” Is difficult to understand. It could be changed as: “In this regards, the section modulus could be one of the important parameters from the viewpoint of assessing the ultimate strength of all the decks on which cars, passengers and so on are put.” ???
- (4) Page 1; left column; 7th line from the bottom: “merchant including” → “merchant ships including”
- (5) Page 1; left column; 5th line from the bottom: “experimental of” → “experimental results of”
- (6) Page 1; left column; 3rd line from the bottom: “theretical” → “theoretical”
- (7) Page 1; right column; 9th line: “structural loading response of” → “loading conditions on”
- (8) Page 2; left column; 12th line: “characteristic gives” → “characteristics affect”
- (9) Page 2; left column; 2nd line from the bottom: “as shown” → “are shown”
- (10) Page 2; right column; 1st line below Eq.(5): “The neutral axis, g, of” → “The location of the neutral axis, g, of”
- (11) Page 2; right column; 1st line below Eq.(6): “Where” → “where”
- (12) Page 2; right column; 3rd – 4th lines below Eq.(6): “the deck when $\neq 0$ is taken at the base line” → “the i -th element. $\neq 0$ is taken as the base line.
- (13) Page 2; right column; 1st – 2nd lines below Eq.(7): “ $i y_i$ is the local of moment of inertia for each element such as stiffener, plate between stiffeners corresponding to neutral axis.”
- (14) → “ $i y_i$ is the moment of inertia of each element such as stiffener, plate between stiffeners with respect to the neutral axis of each element.”
- (15) Page 2; right column; 2nd line above Eq.(8): “local classification” → “local Classification Society rules”
- (16) Page 2; right column; 1st line below Eq.(8): “Where” → “where”
- (17) Page 2; right column; 2nd line above Eq.(9): “modulus” → “moduli”
- (18) Page 2; right column; 1st line below Eq.(10): “Where” → “where”
- (19) Page 2; right column; 1st line below Eq.(10): “For the local classification” → “According to the local Classification Society rule”
- (20) Page 3; left column; 1st line below Eq.(11): “Where” → “where”

- (21) Page 3; left column; 1st line below Eq.(11): What is the “permissible stress”? How is it defined?
- (22) Page 3; left column; Eq.(11): What is the meaning of 10^3 ? If you include this in Eq.(11), you have to specify the units for three parameters in this equation.
- (23) Page 3; left column; 1st line above Eq.(16): “relationship by considering of buckling and yielding” → “relationship is derived considering the influences of buckling and yielding”
- (24) Page 3; left column; 1st line below Fig. 3: “ $f(0)=0$.The” → “ $f(0)=0$. The” Blank is necessary between “0.” and “The”.
- (25) Page 3; right column; Eq.(18): “ y_i ” has to be “($y_i - g$)”
- (26) Page 4; left column; METHODOLOGY; 3rd line: “the object of the ships” → “the object ships”
- (27) Page 4; left column; METHODOLOGY; 4th line: “local classification” → “local Classification Society rules”
- (28) Page 4; right column; 1st line below Table 1: “those are” → “which are”
- (29) Page 4; right column; 2nd line below Table 1: “top decks, the” → “top decks. The”
- (30) Page 4; right column; 2nd line below Table 1: “Ro-Ro for type-1 and type-2” → “type-1 and type-2 Ro-Ros”
- (31) Page 4; right column; 4th line below Table 1: “on the bottom” → “in the bottom”
- (32) Page 4; right column; 5th - 6th lines below Table 1: “Also, the dimensions For ship breadth.” → “Type-2 Ro-Ro is deeper than type-1 Ro-Ro, while type 1 Ro-Ro is wider than type-2 Ro-Ro.”
- (33) Page 4; right column; 6th - 7th lines below Table 1: “The longitudinal ... one-frame space.” → “One-frame space is considered in the longitudinal direction.”
- (34) Page 4; right column; 11th line below Table 1: “is done” → “is calculated”
- (35) Figures 4, 5, 6 and 7: It looks that no longitudinal stiffeners are placed in the bottom structure. This means that bottom structure shall have many floors, and the span length in the bottom is shorter than that of deck parts. Such explanation may be necessary,
- (36) It is also necessary how the average stress-average strain relationships is derived for the plate element in bottom structure.
- (37) Page 5; left column; 1st line: “DISCUSSION” → “DISCUSSIONS”
- (38) Page 5; left column; 1st line in “RESULTS AND DISCUSSION”: “strength” → “strengths”
- (39) Page 5; left column; 2nd line in RESULTS AND DISCUSSION: “with the Smith’s method developed by Yao and Nikolov (1992).” → “applying the method developed by Yao and Nikolov (1992) according to the Smith’s method.”
- (40) Page 5; left column; 4th line in RESULTS AND DISCUSSION: “both hogging” → “both under hogging”

- (41) Figures 8, 9 and 10: It is necessary to indicate how the section modulus is calculated. Which equation is used? Eqs.(9), (10), (11) or (15)? What bending moment is indicated? At the ultimate strength in hogging and sagging?
- (42) Page 7; left column; left column; 8th – 9th lines: “local classification” → “local Classification Society rules”
- (43) Page 7; left column; 3rd line in CONCLUSIONS: “local classification” → “local Classification Society rules”



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MHP. ZUBAIR MAJE ALIE

TEKNIK KELUARGA

AUTHOR



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Sapporo, Japan, June 10-15

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No	Comments	Response
1	ABSTRACT; 3 rd line: “the object of the ship” → “object ship”	Has been corrected
2	ABSTRACT; 10 th line: “is applied” → “is imposed on plate and stiffened plate elements in the cross-section”	Has been corrected
3	Page 1; left column; 12 th – 10 th lines from the bottom: “In this regards, the ship ... section modulus.” Is difficult to understand. It could be changed as: “In this regards, the section modulus could be one of the important parameters from the viewpoint of assessing the ultimate strength of all the decks on which cars, passengers and so on are put.” ???	Has been modified
4	Page 1; left column; 7 th line from the bottom: “merchant including” → “merchant ships including”	Has been corrected
5	Page 1; left column; 5 th line from the bottom: “experimental of” → “experimental results of”	Has been corrected
6	Page 1; left column; 3 rd line from the bottom: “theretical” → “theoretical”	Has been corrected
7	Page 1; right column; 9 th line: “structural loading response of” → “loading conditions on”	Has been corrected
8	Page 2; left column; 12 th line: “characteristic gives” → “characteristics affect”	Has been corrected
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18	Page 2; right column; 1 st line below Eq.(10): “Where” → “where”	Has been corrected
19	Page 2; right column; 1 st line below Eq.(10): “For the local classification” → “According to the local Classification Society rule”	Has been corrected
20	Page 3; left column; 1 st line below Eq.(11): “Where” → “where”	Has been corrected
21	Page 3; left column; 1 st line below Eq.(11): What is the “permissible stress”? How is it defined?	Permissible stress is allowable stress. It is defined based on the local classification.
22	Page 3; left column; Eq.(11): What is the meaning of 10 ³ ? If you include this in Eq.(11), you have to specify the units for three parameters in this equation.	Has been explained
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24	Page 3; left column; 1 st line below Fig. 3: “f(0)=0.The” → “f(0)=0. The” Blank is necessary between “0.” and “The”.	Has been corrected
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35	Figures 4, 5, 6 and 7: It looks that no longitudinal stiffeners are placed in the bottom structure. This means that bottom structure shall have many floors,	Has been explained

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40	Page 5; left column; 4 th line in RESULTS AND DISCUSSION: “both hogging” → “both under hogging”	Has been corrected
41	Figures 8, 9 and 10: It is necessary to indicate how the section modulus is calculated. Which equation is used? Eqs.(9), (10), (11) or (15)? What bending moment is indicated? At the ultimate strength in hogging and sagging?	The section modulus can be obtained by calculating the moment of inertia of cross-section. In conjunction with this, the moment of inertia of each element of the cross section is calculated in advance. Here, Eqs. (9) and (10) represent section modulus for deck and bottom, respectively, so that the ultimate strength can be obtained.
42	Page 7; left column; left column; 8 th – 9 th lines: “local classification” → “local Classification Society rules”	Has been corrected
43	Page 7; left column; 3 rd line in CONCLUSIONS: “local classification” → “local Classification Society rules”	Has been corrected

The Ultimate Hull Girder Strength Analysis Considering Section Modulus under Longitudinal Bending

Muhammad Zubair Muis Alie, Department of Naval Architect and Ocean Engineering, Hasanuddin University, Indonesia*

Samuel Izaak Latumahina, Department of Naval Architect and Ocean Engineering, Hasanuddin University, Indonesia

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ABSTRACT

The ship hull girder is very essential to againts the internal loads, particularly the external loads such as pressure and wave loads. The hull girder play an important role in the investigation for the ultimate strength calculation. The objective of the present study is to assess the ultimate hull girder strength taking the section modulus into account under longitudinal bending. A Ro-Ro Ship is taken as the object of the ship. A Ro-Ro Ship has a unique character because most of the longitudinal elements locate above neutral axis. While there are not the longitudinal elements under the neutral axis particularly at the bottom part so that the bottom part consists plate only. The Ro-Ro ship consists of some decks such as car, passenger and top. According to these, it is absolutely different the section modulus on the car, passenger and top deck. The distance between car, passenger and top deck are also different. Therefore, the section modulus for above and under the neutral axis must be investigated toward the ultimate strength and their progressive collapse behavior for car, passenger and top deck. In this regard, the elements attached on those decks must be assessed in more detail for deformation under longitudinal bending. The simple expression implemented into in-house program to calculate the section modulus of ship cross section is performed. The cross section is assumed to be remained plane and the simply supported of boundary condition is applied. The ultimate strength of ship's hull is calculated under hogging and sagging conditions. The hull girder of Ro-Ro ship is divided into elements compose plate and stiffened plates to calculate the section modulus. The vertical bending moments are imposed to both sides of the cross section. The ultimate hull girder strength is calculated by considering the section modulus including their progressive collapse behavior for Ro-Ro ship hull.

Keywords: Ship hull, cross section, section modulus, ultimate strength

Comments from reviewers	Respos
<p>Reviewer 1:</p> <p>Equation (8) in page 2 You use the equation given by the local classification, but you do not show the reference. Please show it. The material factor k is used in equation (8). Why is material property needed to calculate the moment of inertia of the cross section? You should explain physical meanings of k and show the value for your target ship.</p> <p>Equation (11) in page 3 Please show the value of the degree of deck opening f_r which you use for your target ship.</p> <p>Fig. 4 and 5 in page 4 and 5 The figures are not clear. Please improve their quality.</p> <p>Fig. 9 and 10 in page 6 I think you estimate ultimate strength by using section modulus, but your procedure is not clear. You must clearly show how is the ultimate strength obtained from the section modulus.</p> <p>Fig. 11 and 12 in page 6 You analyze progressive collapse behaviors of Ro-Ro ships shown in Fig. 6 and 7 by using Smith's method. It seems that the Ro-Ro ship's double bottoms are composed by unstiffened panels. How do you treat these panels in Smith's method? You must mention a way of the element division and show average stress-average strain curves which you use in the calculation.</p>	<p>Has been added in the reference. The material is very important to calculate moment of inertia based on the equation (8).</p> <p>Has been explained</p> <p>Has been modified, it is maximum.</p> <p>Has been explained</p> <p>In this study, Ro-Ro ships have not longitudinal stiffeners in the bottom part, however, the bottom part must be divided into element. The procedure is same even the bottom part consists of stiffeners.</p>

Reviewer 2:	Response:
(1) P. 1; Left column; L. 19. one of the ship type → one of the ship types	Has been corrected
(2) P. 1; Right column; L. 31-32. the side shell and bottom part → the side shell and bottom parts	Has been corrected
(3) P. 2; Right column; L. 8. The neutral axis, g , of the full cross section as shown in Fig. 2 ... → This reviewer cannot find g in Fig. 2.	Has been corrected
(4) P. 3; Left column; L. 9-10. in hogging and sagging condition → in hogging and sagging conditions	Has been corrected
(5) P. 3; Left column; L. 10. Eq. (12) and (13) → Eqs. (12) and (13)	Has been corrected
(6) P. 3; Fig. 4. Are notations of y_i and z_i correct in this figure? → This reviewer thinks the followings are correct; z_i → y_i and y_i → z_i .	Has been corrected
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(8) P. 4; Right column; L. 6. The Ro-Ro ships consists of → The Ro-Ro ships consist of	Has been corrected
(9) P. 4; Right column; L. 14-17. This paper is beneficial from the point of view of practical use. Since this paper did not treat any kinds of initial imperfections, e.g., initial deflection and	Thank you for the comment, at this time, the initial imperfection and so on are not considered in the analysis. Those influences will be taken at the next paper.

<p>welding residual stress, the authors should add comments for the effect of initial imperfections on the ultimate hull girder strength.</p>	
<p>(10) P. 4-5; Figs. 4-5. Figs. 4 and 5 are not clear. They should be modified if possible.</p>	<p>Has been modified, it is maximum.</p>
<p>(11) P. 5; Left column; L. 5-6. to obtained → to obtain</p>	<p>Has been corrected</p>
<p>(12) P. 5; Left column; L. 12. in Fig. 6 and 7 → in Figs. 6 and 7</p>	<p>Has been corrected</p>
<p>(13) P. 5; Right column; L. 5-6. two ships consists of → two ships consist of</p>	<p>Has been corrected</p>
<p>(14) P. 5; Figs. 6-7. Do not Ro-Ro ships have longitudinal stiffeners in double bottom structures? If so, how did you divide into elements for the double bottom structures of target Ro-Ro ships in the Smith's method. The authors should describe in this regard because this is one of the characteristics of Ro-Ro ships.</p>	<p>In this study, Ro-Ro ships have not longitudinal stiffeners in the bottom part, however, the bottom part must be divided into element. The procedure is same even the bottom part consists of stiffeners.</p>
<p>(15) P. 6; Right column; L. 10. in Fig. 9 and 10 → in Figs. 9 and 10</p>	<p>Has been corrected</p>
<p>(16) P. 6; Right column; L. 12. in table 2 and 3 → in tables 2 and 3</p>	<p>Has been corrected</p>
<p>(17) P. 6; Figs. 9 and 10 & Tables 2 and 3. Figs. 9-10 and tables 2-3 show almost same meanings. Are these two figures and two tables are necessary? Leastwise,</p>	<p>Has been explained</p>

<p>the authors should express in the main sentence that left and right bar charts in Figs. 9 and 10 show the results in hogging and sagging conditions, respectively.</p>	
<p>(18) P. 7; Left column; L. 2. in Fig. 11 and 12 → in Figs. 11 and 12</p>	<p>Has been corrected</p>
<p>(19) RESULTS AND DISCUSSION This reviewer thinks it is important to discuss the relationship between the ultimate hull girder strength and the section modulus quantitatively, viz., how can the ultimate hull girder strength of Ro-Ro ships be estimated from the section modulus obtained from Eq. (15)? Some descriptions should be added.</p>	<p>Has been explained</p>

No	Comments	Response
1	ABSTRACT; 3 rd line: “the object of the ship” → “object ship”	Has been corrected
2	ABSTRACT; 10 th line: “is applied” → “is imposed on plate and stiffened plate elements in the cross-section”	Has been corrected
3	Page 1; left column; 12 th – 10 th lines from the bottom: “In this regards, the ship ... section modulus.” Is difficult to understand. It could be changed as: “In this regards, the section modulus could be one of the important parameters from the viewpoint of assessing the ultimate strength of all the decks on which cars, passengers and so on are put.” ???	Has been modified
4	Page 1; left column; 7 th line from the bottom: “merchant including” → “merchant ships including”	Has been corrected
5	Page 1; left column; 5 th line from the bottom: “experimental of” → “experimental results of”	Has been corrected
6	Page 1; left column; 3 rd line from the bottom: “theretical” → “theoretical”	Has been corrected
7	Page 1; right column; 9 th line: “structural loading response of” → “loading conditions on”	Has been corrected
8	Page 2; left column; 12 th line: “characteristic gives” → “characteristics affect”	Has been corrected
9	Page 2; left column; 2 nd line from the bottom: “as shown” → “are shown”	Has been corrected
10	Page 2; right column; 1 st line below Eq.(5): “The neutral axis, g, of” → The location of the neutral axis, g, of”	Has been corrected
11	Page 2; right column; 1 st line below Eq.(6): “Where” → “where”	Has been corrected
12	Page 2; right column; 3 rd – 4 th lines below Eq.(6): “the deck when $\neq 0$ is taken at the base line” → “the i -th element. $\neq 0$ is taken as the base line.	Has been corrected
13	Page 2; right column; 1 st – 2 nd lines below Eq.(7): “ $i y_i$ is the local of moment of inertia for each element such as stiffener, plate between stiffeners corresponding to neutral axis.”	Has been corrected
14	→ “ $i y_i$ is the moment of inertia of each element such as stiffener, plate between stiffeners with respect to the neutral axis of each element.”	Has been corrected
15	Page 2; right column; 2 nd line above Eq.(8): “local classification” → “local Classification Society rules”	Has been corrected
16	Page 2; right column; 1 st line below Eq.(8): “Where” → “where”	Has been corrected
17	Page 2; right column; 2 nd line above Eq.(9): “modulus” → “moduli”	Has been corrected

18	Page 2; right column; 1 st line below Eq.(10): “Where” → “where”	Has been corrected
19	Page 2; right column; 1 st line below Eq.(10): “For the local classification” → “According to the local Classification Society rule”	Has been corrected
20	Page 3; left column; 1 st line below Eq.(11): “Where” → “where”	Has been corrected
21	Page 3; left column; 1 st line below Eq.(11): What is the “permissible stress”? How is it defined?	Permissible stress is allowable stress. It is defined based on the local classification.
22	Page 3; left column; Eq.(11): What is the meaning of 10 ³ ? If you include this in Eq.(11), you have to specify the units for three parameters in this equation.	Has been explained
23	Page 3; left column; 1 st line above Eq.(16): “relationship by considering of buckling and yielding” → “relationship is derived considering the influences of buckling and yielding”	Has been corrected
24	Page 3; left column; 1 st line below Fig. 3: “f(0)=0.The” → “f(0)=0. The” Blank is necessary between “0.” and “The”.	Has been corrected
25	Page 3; right column; Eq.(18): “y _i ” has to be “(y _i - g)”	Has been corrected
26	Page 4; left column; METHODOLOGY; 3 rd line: “the object of the ships” → “the object ships”	Has been corrected
27	Page 4; left column; METHODOLOGY; 4 th line: “local classification” → “local Classification Society rules”	Has been corrected
28	Page 4; right column; 1 st line below Table 1: “those are” → “which are”	Has been corrected
29	Page 4; right column; 2 nd line below Table 1: “top decks, the” → “top decks. The”	Has been corrected
30	Page 4; right column; 2 nd line below Table 1: “Ro-Ro for type-1 and type-2” → “type-1 and type-2 Ro-Ros”	Has been corrected
31	Page 4; right column; 4 th line below Table 1: “on the bottom” → “in the bottom”	Has been corrected
32	Page 4; right column; 5 th - 6 th lines below Table 1: “Also, the dimensions For ship breadth.” → “Type-2 Ro-Ro is deeper than type-1 Ro-Ro, while type 1 Ro-Ro is wider than type-2 Ro-Ro.”	Has been corrected
33	Page 4; right column; 6 th - 7 th lines below Table 1: “The longitudinal ... one-frame space.” → “One-frame space is considered in the longitudinal direction.”	Has been corrected
34	Page 4; right column; 11 th line below Table 1: “is done” → “is calculated”	Has been corrected
35	Figures 4, 5, 6 and 7: It looks that no longitudinal stiffeners are placed in the bottom structure. This means that bottom structure shall have many floors,	Has been explained

	and the span length in the bottom is shorter than that of deck parts. Such explanation may be necessary,	
36	It is also necessary how the average stress-average strain relationships is derived for the plate element in bottom structure.	Has been explained
37	Page 5; left column; 1 st line: “DISCUSSION” → “DISCUSSIONS”	Has been corrected
38	Page 5; left column; 1 st line in “RESULTS AND DISCUSSION”: “strength” → “strengths”	Has been corrected
39	Page 5; left column; 2 nd line in RESULTS AND DISCUSSION: “with the Smith’s method developed by Yao and Nikolov (1992).” → “applying the method developed by Yao and Nikolov (1992) according to the Smith’s method.”	Has been corrected
40	Page 5; left column; 4 th line in RESULTS AND DISCUSSION: “both hogging” → “both under hogging”	Has been corrected
41	Figures 8, 9 and 10: It is necessary to indicate how the section modulus is calculated. Which equation is used? Eqs.(9), (10), (11) or (15)? What bending moment is indicated? At the ultimate strength in hogging and sagging?	The section modulus can be obtained by calculating the moment of inertia of cross-section. In conjunction with this, the moment of inertia of each element of the cross section is calculated in advance. Here, Eqs. (9) and (10) represent section modulus for deck and bottom, respectively, so that the ultimate strength can be obtained.
42	Page 7; left column; left column; 8 th – 9 th lines: “local classification” → “local Classification Society rules”	Has been corrected
43	Page 7; left column; 3 rd line in CONCLUSIONS: “local classification” → “local Classification Society rules”	Has been corrected

Comments from reviewers	Resposns
<p>Reviewer 1:</p> <p>Equation (8) in page 2 You use the equation given by the local classification, but you do not show the reference. Please show it. The material factor k is used in equation (8). Why is material property needed to calculate the moment of inertia of the cross section? You should explain physical meanings of k and show the value for your target ship.</p> <p>Equation (11) in page 3 Please show the value of the degree of deck opening f_r which you use for your target ship.</p> <p>Fig. 4 and 5 in page 4 and 5 The figures are not clear. Please improve their quality.</p> <p>Fig. 9 and 10 in page 6 I think you estimate ultimate strength by using section modulus, but your procedure is not clear. You must clearly show how is the ultimate strength obtained from the section modulus.</p> <p>Fig. 11 and 12 in page 6 You analyze progressive collapse behaviors of Ro-Ro ships shown in Fig. 6 and 7 by using Smith's method. It seems that the Ro-Ro ship's double bottoms are composed by unstiffened panels. How do you treat these panels in Smith's method? You must mention a way of the element division and show average stress-average strain curves which you use in the calculation.</p>	<p>Has been added in the reference. The material is very important to calculate moment of inertia based on the equation (8).</p> <p>Has been explained</p> <p>Has been modified, it is maximum.</p> <p>Has been explained</p> <p>In this study, Ro-Ro ships have not longitudinal stiffeners in the bottom part, however, the bottom part must be divided into element. The procedure is same even the bottom part consists of stiffeners.</p>

Reviewer 2:	Response:
<p>(1) P. 1; Left column; L. 19. one of the ship type → one of the ship types</p>	<p>Has been corrected</p>
<p>(2) P. 1; Right column; L. 31-32. the side shell and bottom part → the side shell and bottom parts</p>	<p>Has been corrected</p>
<p>(3) P. 2; Right column; L. 8. The neutral axis, g, of the full cross section as shown in Fig. 2 ... → This reviewer cannot find g in Fig. 2.</p>	<p>Has been corrected</p>
<p>(4) P. 3; Left column; L. 9-10. in hogging and sagging condition → in hogging and sagging conditions</p>	<p>Has been corrected</p>
<p>(5) P. 3; Left column; L. 10. Eq. (12) and (13) → Eqs. (12) and (13)</p>	<p>Has been corrected</p>
<p>(6) P. 3; Fig. 4. Are notations of y_i and z_i correct in this figure? → This reviewer thinks the followings are correct; z_i → y_i and y_i → z_i.</p>	<p>Has been corrected</p>
<p>(7) P. 4; Left column; L. 11. in Fig. 4 and Fig. 5 → in Figs. 4 and 5</p>	<p>Has been corrected</p>
<p>(8) P. 4; Right column; L. 6. The Ro-Ro ships consists of → The Ro-Ro ships consist of</p>	<p>Has been corrected</p>
<p>(9) P. 4; Right column; L. 14-17. This paper is beneficial from the point of view of practical use. Since this paper did not treat any kinds of initial imperfections, e.g., initial deflection and</p>	<p>Thank you for the comment, at this time, the initial imperfection and so on are not considered in the analysis. Those influences will be taken at the next paper.</p>

<p>welding residual stress, the authors should add comments for the effect of initial imperfections on the ultimate hull girder strength.</p>	
<p>(10) P. 4-5; Figs. 4-5. Figs. 4 and 5 are not clear. They should be modified if possible.</p>	<p>Has been modified, it is maximum.</p>
<p>(11) P. 5; Left column; L. 5-6. to obtained → to obtain</p>	<p>Has been corrected</p>
<p>(12) P. 5; Left column; L. 12. in Fig. 6 and 7 → in Figs. 6 and 7</p>	<p>Has been corrected</p>
<p>(13) P. 5; Right column; L. 5-6. two ships consists of → two ships consist of</p>	<p>Has been corrected</p>
<p>(14) P. 5; Figs. 6-7. Do not Ro-Ro ships have longitudinal stiffeners in double bottom structures? If so, how did you divide into elements for the double bottom structures of target Ro-Ro ships in the Smith's method. The authors should describe in this regard because this is one of the characteristics of Ro-Ro ships.</p>	<p>In this study, Ro-Ro ships have not longitudinal stiffeners in the bottom part, however, the bottom part must be divided into element. The procedure is same even the bottom part consists of stiffeners.</p>
<p>(15) P. 6; Right column; L. 10. in Fig. 9 and 10 → in Figs. 9 and 10</p>	<p>Has been corrected</p>
<p>(16) P. 6; Right column; L. 12. in table 2 and 3 → in tables 2 and 3</p>	<p>Has been corrected</p>
<p>(17) P. 6; Figs. 9 and 10 & Tables 2 and 3. Figs. 9-10 and tables 2-3 show almost same meanings. Are these two figures and two tables are necessary? Leastwise,</p>	<p>Has been explained</p>

<p>the authors should express in the main sentence that left and right bar charts in Figs. 9 and 10 show the results in hogging and sagging conditions, respectively.</p>	
<p>(18) P. 7; Left column; L. 2. in Fig. 11 and 12 → in Figs. 11 and 12</p>	<p>Has been corrected</p>
<p>(19) RESULTS AND DISCUSSION This reviewer thinks it is important to discuss the relationship between the ultimate hull girder strength and the section modulus quantitatively, viz., how can the ultimate hull girder strength of Ro-Ro ships be estimated from the section modulus obtained from Eq. (15)? Some descriptions should be added.</p>	<p>Has been explained</p>

The Ultimate Hull Girder Strength Analysis Considering Section Modulus Under Longitudinal Bending

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ABSTRACT

The objective of the present study is to assess the ultimate hull girder strength taking the section modulus into account under longitudinal bending. A Ro-Ro Ship is taken as object ship. A Ro-Ro Ship has a unique character because most of the longitudinal elements locate above neutral axis. While there are not the longitudinal elements under the neutral axis particularly at the bottom part so that the bottom part consists plate only. The simple expression implemented into in-house program to calculate the section modulus of ship cross section is performed. The cross section is assumed to be remained plane and the simply supported of boundary condition is imposed on plate and stiffened plate elements in the cross section. The vertical bending moments are imposed to both sides of the cross section. It is found that the effect of the section modulus on the ultimate hull girder strength is significant not only in hogging but also sagging condition. The ultimate hull girder strength is calculated by considering the section modulus including their progressive collapse behavior for Ro-Ro ship hull.

KEY WORDS: Ship hull; cross section; section modulus; ultimate strength.

INTRODUCTION

The Ro-Ro ship is one of the ship types which transport the cargo in horizontal direction and eliminate the need for onboard or deckside lift-on and/or lift off instrument. The Ro-Ro ship has been innovated to carry processed forest product, lumber, plywood, cars and many things. Ro-Ros are an important connection for the intermodal transportation network. In this regard, the section modulus could be one of the important parameters from the viewpoint of assessing the ultimate strength of all the decks on which cars, passengers and so on are put. In spite of human error, the structural degradation during loading and unloading gives impact to the ultimate strength of ship's hull.

The ultimate hull girder strength of merchant ships including Ro-Ro ship has been assessed by some researchers. Kukkanen, T and Matusiak, J (2014) presented the numerical and experimental results of nonlinear wave loads. A nonlinear time domain method had been

developed and the theoretical background of the method were provided. The method was based on the source formulation expressed by means of the transient three-dimensional Green function. The time derivative of the velocity potential in Bernoulli's equation was solved with similar source formulation to that of the perturbation velocity potential. Korkut, E et al (2005) carried out measurements of global loads acting on a Ro-Ro model in regular waves for intact and damaged conditions. The stationary model was tested in different wave heights and wave frequencies for the head, beam and stern quartering seas in order to explore the effect of damages and wave heights on the global loads acting on the model. The analysis of the result indicated that the damages had an adverse effect on the loading conditions on the model depending upon the directionality of the waves and frequency range applied. This effect might cause structural damage on the ship and danger the safety of the ship and passenger on board. Kim, D.H and Paik, J.K (2017) developed a fully automated methodology for the optimum design of hull structural scantlings for merchant cargo ships that were modelled by plate-shell finite elements. A full optimization technique with multi-objectives was applied for minimizing structural weight and maximizing structural safety, as per design constraints associated with the ultimate limit states of the plate panels, support members and hull girders. The developed procedure was applied to the hull structural scantlings of a very large crude oil carrier (VLCC), and the test demonstrated the procedure's capacity to meet the strength requirements of common structural rules. Muis Alie, M.Z et al (2016) investigate the influence of superstructure on the longitudinal ultimate strength of a Ro-Ro ship. To investigate the ultimate strength, the Smith's method was adopted and implemented into the thin-walled beam. The cross section of Ro-Ro ship was taken to be analyzed. Muis Alie, M.Z et al (2017) assessed the ultimate hull girder strength of Ro-Ro ship after damaged. The cross section of Ro-Ro was taken to be analyzed. The collision and grounding damages were assumed to be placed on the side and bottom area. The damages were created by removing the element from the side shell and bottom parts. Finally, the result obtained was compared with one another. Also, the progressive collapse analysis of ship hull girder based on Smith's method was developed by Yao and Nikolov (1992). Naar, H et al (2004) described a couple beam method, which estimate elastic response in the longitudinal bending of a passenger ship with a large multi-deck superstructure. The method could be applied during an early project stage, when detailed three-dimensional finite element modelling was

not yet possible. The theory was based on assumption that each deck in the superstructure and also the main hull could be considered as thin-walled beam.

In the present study, the ultimate hull girder strength analysis is assessed considering the section modulus. The cross section of a Ro-Ro ship is considered to be analyzed. Bottom part, car and passenger decks are calculated for the section modulus where those located above and/or under the neutral axis. Their result is investigated toward the ultimate strength for the global structure.

ANALYTICAL SOLUTION

The section modulus of ship indicates the ship strength not only in longitudinal but also transversal direction. The classification societies have been stated requirements so that the section modulus should be greater than a prescribed value. It is well known that ship structural characteristics affect significantly on the ultimate strength depending on the cargo types, configuration of structural scantling and so on. The fundamental theory of strength of material may be used for calculating the section modulus of the ship hull cross section. In structural modelling, the ship hull cross section is idealized by stiffened and unstiffened plate combination. Fig. 1 shows the cross section of Ro-Ro ship and Fig. 2 the typical type of stiffened plate with attached plating.

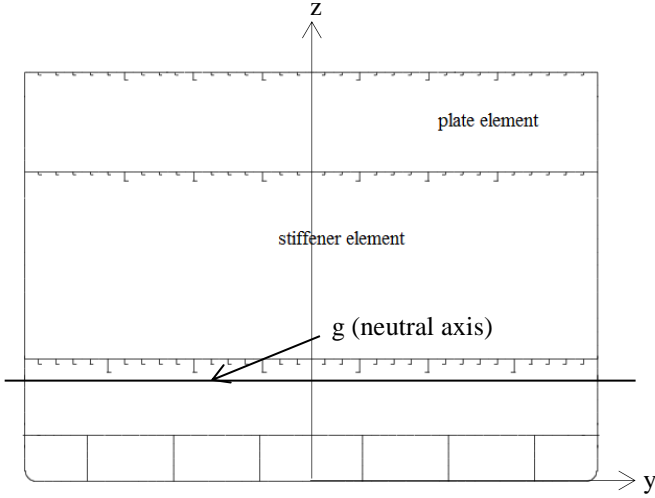


Fig. 1 Cross section of Ro-Ro ship

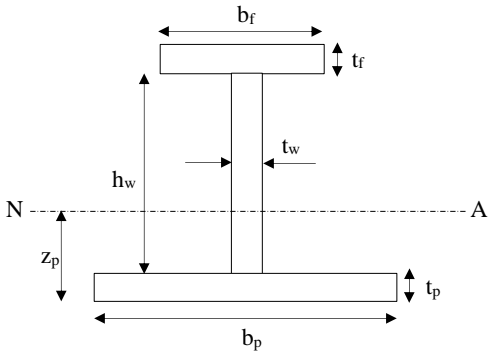


Fig. 2 Typical type of stiffened plate with attached plating

The profile and consists of web, flange and attached plating including the neutral axis (N-A) are shown in Fig. 2. The moment of inertia of the profile may be expressed as

$$I = \frac{b_p(t_p)^3}{12} + A_p \left(z_p - \frac{t_p}{2} \right)^2 + \frac{h_w^3 t_w}{12} + A_w \left(z_p - t_p - \frac{h_w}{2} \right)^2 + \frac{b_f t_f^3}{12} + A_f \left(t_p + h_w + \frac{t_f}{2} - z_p \right)^2 \quad (1)$$

Where

$$A_p = b_p t_p \quad (2)$$

$$A_w = h_w t_w \quad (3)$$

$$A_f = b_f t_f \quad (4)$$

$$z_p = \frac{0.5 b_p t_p^2 + A_w (t_p + 0.5 h_w) + A_f (t_p + h_w + 0.5 t_f)}{(A_p + A_w + A_f)} \quad (5)$$

The location of the neutral axis, g , of the full cross section as shown in Fig. 1 above the base line can be obtained by assuming that all longitudinal strength elements are fully effective, those are

$$g = \frac{\sum A_i z_i}{\sum A_i} \quad (6)$$

where A_i is the cross-sectional area of the i th plate stiffener element with fully attached plating and z_i is the coordinate of the i -th element, $z = 0$ is taken at the base line. The moment of inertia of the hull cross section is calculated by the following formula

$$I_y = \sum A_i (z_i - g)^2 + \sum i y_i \quad (7)$$

Where $i y_i$ is the moment of inertia of each element such as stiffener, plate between stiffeners with respect to the neutral axis of each element. The local classification society rules determines the moment of inertia by the following approach

$$I_y = 3 \times 10^{-2} W \frac{L}{k} \quad (8)$$

where W , L and k are the section modulus, length of ship and material factor (BKI, 2017). According to the formula, the material factor is very important to obtain moment of inertia. The section moduli at the deck and bottom part denoted by W_D and W_B are given by

$$W_D = \frac{I_y}{D - g} \quad (9)$$

$$W_B = \frac{I_y}{g} \quad (10)$$

where D represents as the ship's depth. According to local Classification Society rules, the section modulus related to deck W_D

and bottom W_B , respectively can be obtained by the following formula

$$W = f_r \frac{|M_T|}{\sigma_p 10^3} \quad (11)$$

where f_r , M_T and σ_p are the factor depending on the degree of deck opening, total bending moment (Nmm) and permissible longitudinal bending stress (N/mm²), respectively.

The stress components on deck and bottom part can be obtained by using simple expression as follow,

$$\sigma = \frac{Mg}{I} \quad (12)$$

$$\sigma = \frac{M}{W} \quad (13)$$

where M is the moment on the deck and/or bottom part in hogging and sagging conditions. Here, Eqs. (12) and (13) can be simply expressed as

$$\frac{Mg}{I} = \frac{M}{W} \quad (14)$$

Here, the section modulus can be obtained as

$$W = \frac{I}{g} \quad (15)$$

In the Smith's method, which is applied in the program code developed by Yao and Nikolov (1992) is used. The explanation is briefly described such as the axial stress σ_i corresponding to the axial strain ε_i is given by the average stress-average strain relationship for the individual elements as illustrated in Fig. 3. The average stress-average strain relationship is derived considering of buckling and yielding

$$\sigma = f_i(\varepsilon) \quad (16)$$

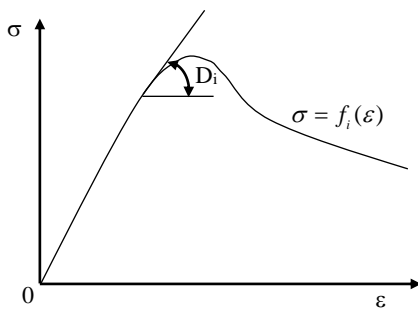


Fig.3 Average stress-average strain relationship for structural element

where $f_i(0)=0$. The axial force P , the vertical bending moment M_V , and the horizontal bending moment M_H can be obtained by integrating axial stresses over the intact part of cross section as

$$P = \sum_{i=1}^N \sigma_i A_i \equiv 0 \quad (17)$$

$$M_H = \sum_{i=1}^N \sigma_i (y_i - g) A_i \quad (18)$$

$$M_V = \sum_{i=1}^N \sigma_i z_i A_i \quad (19)$$

The y and z are the coordinates of the cross section measured from the origin at the bottom keel as shown in Fig. 4.

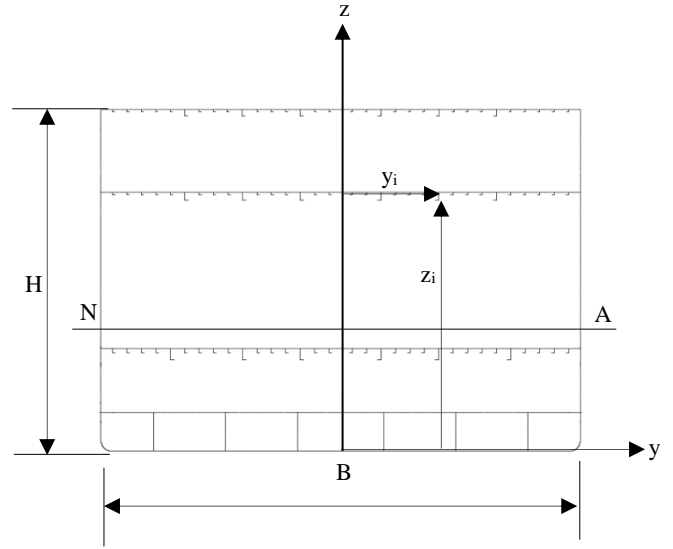


Fig.4 The coordinate systems of the cross section

When the axial load is added to bi-axial bending, the stiffness equation is expressed in term of general formula,

$$\begin{Bmatrix} \Delta P \\ \Delta M_H \\ \Delta M_V \end{Bmatrix} = \begin{bmatrix} D_{AA} & D_{AH} & D_{AV} \\ D_{HA} & D_{HH} & D_{HV} \\ D_{VA} & D_{VH} & D_{VV} \end{bmatrix} \begin{Bmatrix} \Delta \varepsilon \\ \Delta \phi_H \\ \Delta \phi_V \end{Bmatrix} \quad (20)$$

Where

- ΔP : increment of axial force
- ΔM_H : increment of horizontal bending moment
- ΔM_V : increment of vertical bending moment
- $\Delta \varepsilon$: increment of axial displacement
- $\Delta \phi_H$: increment of horizontal curvature
- $\Delta \phi_V$: increment of vertical curvature

and the tangential stiffness of the cross section are written as

$$D_{AA} = \sum_{i=1}^n D_i A_i \quad (21)$$

$$D_{AH} = D_{HA} = \sum_{i=1}^n D_i y_i A_i \quad (22)$$

$$D_{HH} = \sum_{i=1}^n D_i y_i^2 A_i \quad (23)$$

$$D_{AV} = D_{VA} = \sum_{i=1}^n D_i z_i A_i \quad (24)$$

$$D_{VV} = \sum_{i=1}^n D_i z_i^2 A_i \quad (25)$$

$$D_{HV} = D_{VH} = \sum_{i=1}^n D_i y_i z_i A_i \quad (26)$$

METHODOLOGY

The ultimate strength analysis considering the cross-section modulus of Ro-Ro ship hull girder is performed using analytical formulation. The cross section of Ro-Ro ship is taken to be analyzed. Two Ro-Ro ships, Type-1 and Type-2 are considered as the object ships as shown in Table 1. Both of them are designed based on the local Classification Society rules as shown in Figs. 5 and 6.

Table 1 Ship dimensions

Ro-Ro Ship	Type-1	Type-2
L (mm)	65000	50500
B (mm)	15000	14000
D (mm)	10693	10950

The Ro-Ro ships consist of three decks, which are car, passenger and top decks. The differences between of type-1 and type-2 Ro-Ros are number and dimension of the stiffeners, number of cars and passengers and the configuration of the structural shape particularly in the bottom part. Type-2 Ro-Ro is deeper than type-1 Ro-Ro, while type-1 Ro-Ro is wider than type-2 Ro-Ro. One-frame space is considered in the longitudinal direction. The material properties such as young's modulus and yield strength are related to the ship's characteristics, while poisson's ratio is set to be constant. The initial imperfection, welding residual stress, damage, and crack are not considered in the analysis. The ultimate strength is calculated for the intact only in hogging and sagging conditions. It should be noted that there are no longitudinal stiffeners in the bottom of Ro-Ros. Only floors in transversal direction are placed on it. The average stress-strain relationship of each element is derived considering buckling and yielding and integrated to the cross-section.

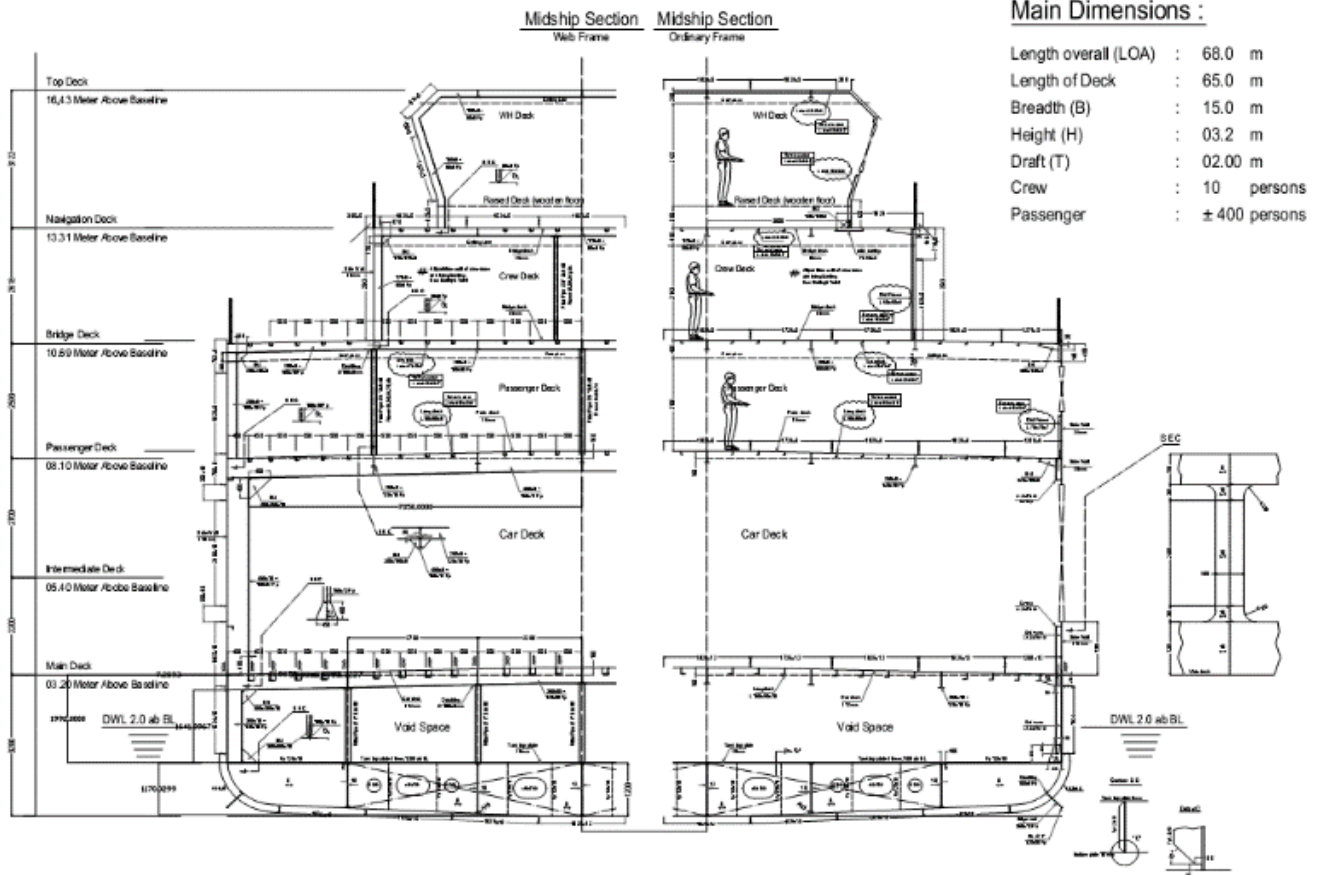


Fig. 5 Ro-Ro type-1

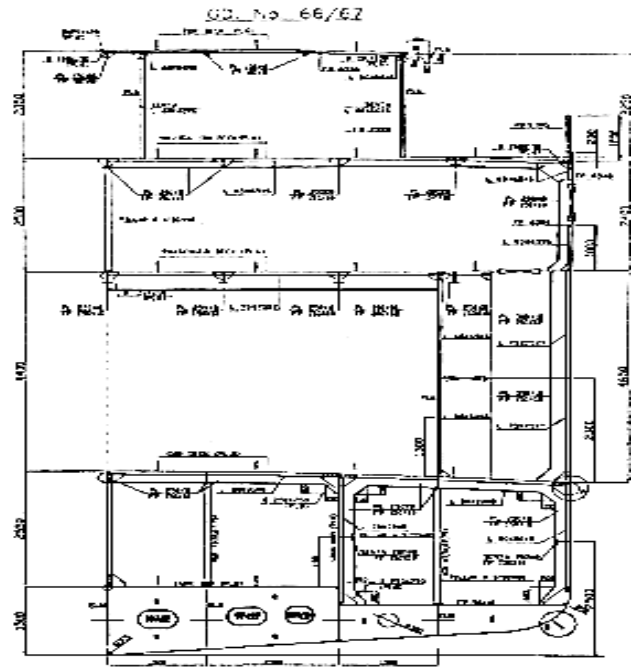
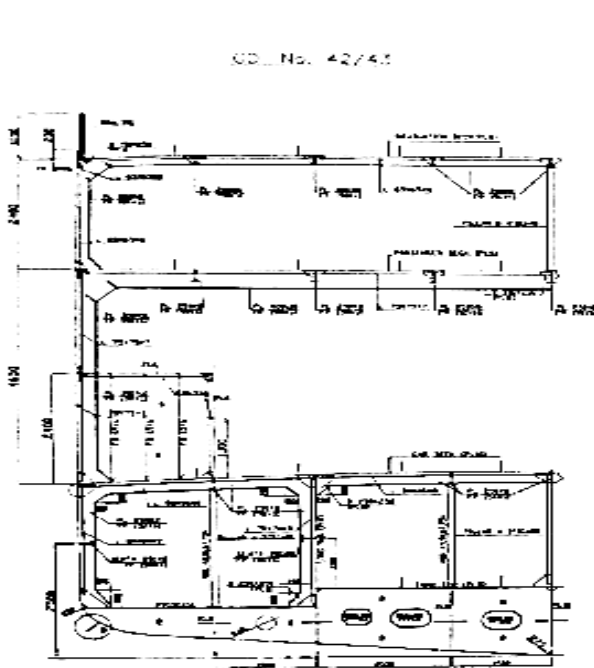


Fig. 6 Ro-Ro type-2

RESULTS AND DISCUSSIONS

The ultimate strengths of Ro-Ro ships considering their section modulus are confirmed applying the method developed by Yao and Nikolov (1992) according to Smith's method. In this case, the incremental iterative approach is adopted to obtain the ultimate strength both under hogging and sagging condition. In the Smith's method, the cross section is divided into the elements composed of the stiffened and unstiffened plates. The cross section is assumed to be remained plane during progressive collapse and there is no interaction between adjacent elements in the cross section. The vertical bending moment is applied at both sides of the cross section. The cross section of the ships are illustrated in Figs. 7 and 8, respectively. The navigation and upper deck of Ro-Ro ships are assumed to be eliminated.

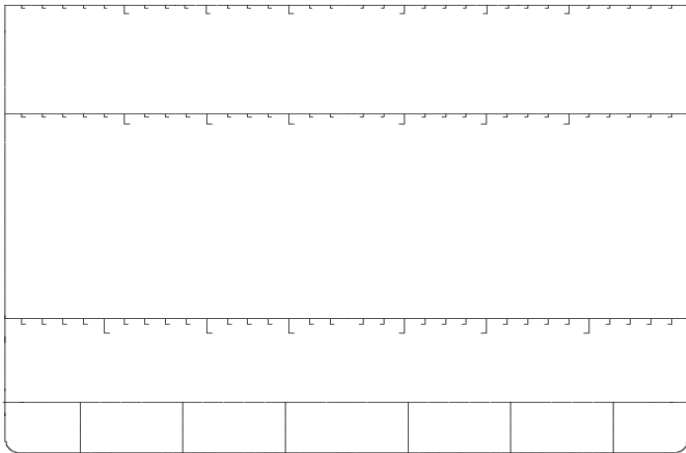


Fig. 7 Cross section of Ro-Ro type-1

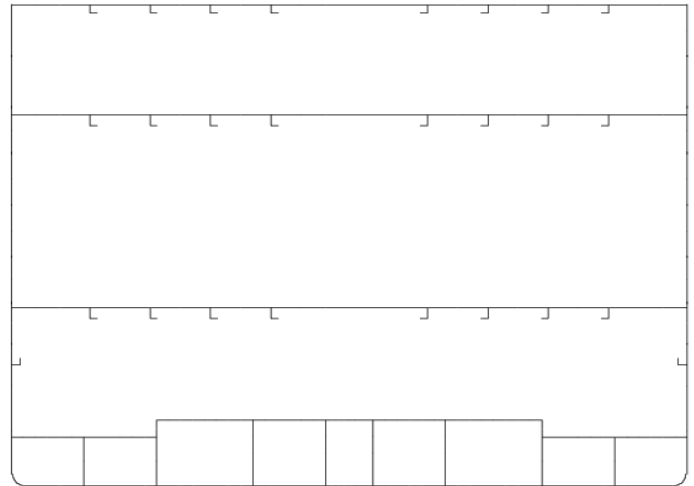


Fig. 8 Cross section of Ro-Ro type-2

The hull girder cross section is very sensitive leading to their ultimate strength and behaviour. It is well known that there is relationship between stress, moment, moment of inertia, neutral axis and section modulus. These relationships are expressed in Eqs. 12, 13, 14 and 15. This is why section modulus depends on bending moment and the section modulus can be obtained by calculating the elements. The corresponding section modulus to the Ro-Ro ship types is shown in Fig. 9. It is observed that the section modulus for type-2 is smaller than type-1. The characteristics of the both ship are completely different starting from the bottom part to the deck. However, two ships consist of three decks, but the shape configuration including number and dimension of stiffeners and double bottom structure also give significant influence to the section modulus and their ultimate strength.

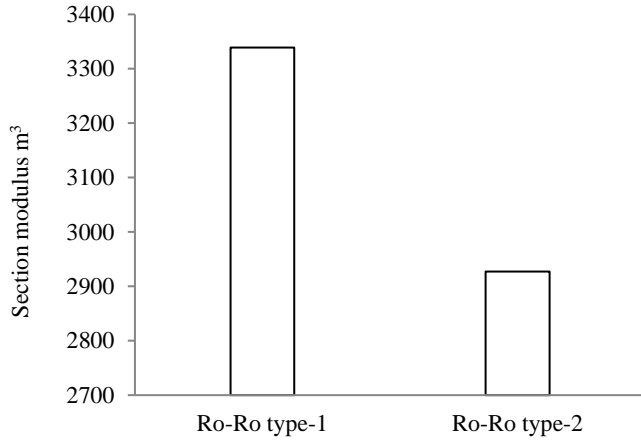


Fig. 9 Section modulus of Ro-Ro ships

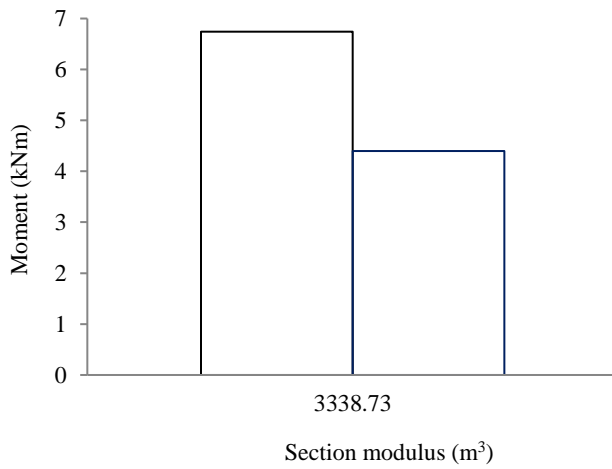


Fig. 10 Moment-section modulus for Ro-Ro type-1

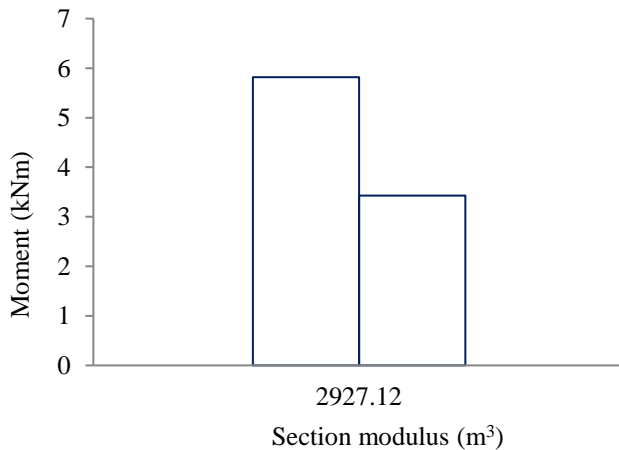


Fig. 11 Moment-section modulus for Ro-Ro type-2

Table 2 Moment-section modulus relationship for hogging

Ship types	M hogging (kNm)	Section modulus (m³)
Roro type-1	6.74	3338.73
Roro type-2	5.82	2927.12

Table 3 Moment-section modulus relationship for sagging

Ship types	M sagging (kNm)	Section modulus (m³)
Roro type-1	4.40	3338.73
Roro type-2	3.43	2927.12

The relationship between moment and section modulus of two Ro-Ro ships are described in Figs. 10 and 11 in hogging and sagging conditions, respectively. The moment-section modulus relationship for type-1 is also larger than for type-2 in hogging and sagging condition as shown in tables 2 and 3. The shapes of the cross section for two ships are quite different especially for type-2, because type-2 has double bottom which is not straight line where those area consists of some pillars. The pillars attached on the vertical plate to overcome the structural deformation at the car deck.

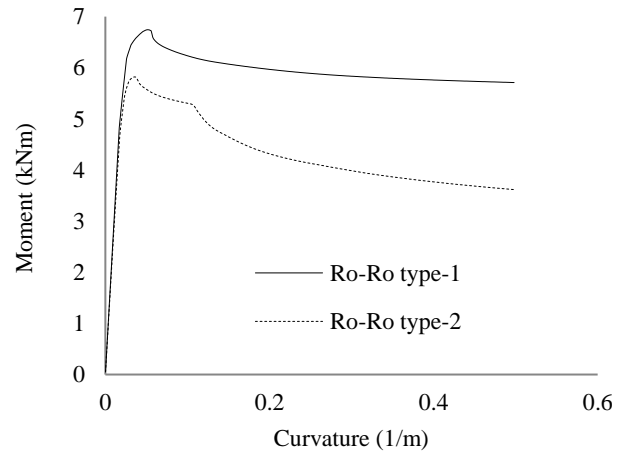


Fig. 12 Moment-curvature relationship for hogging

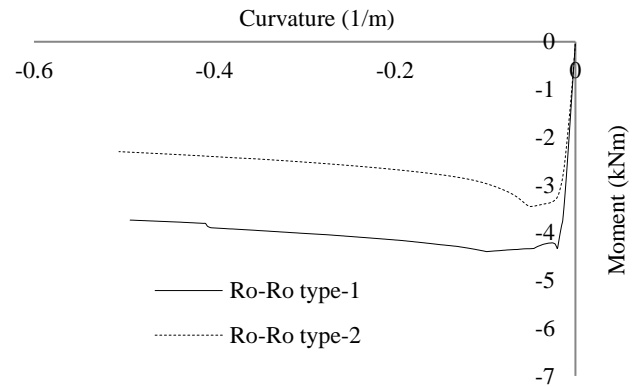


Fig. 13 Moment-curvature relationship for sagging

The moment-curvature relationship in hogging and sagging conditions

for Ro-Ro type-1 and type-2 are described in Figs. 12 and 13. The solid lines express the moment-curvature relationship for Ro-Ro type-1, while the dashed one illustrates for Ro-Ro type-2. The moment-curvature relationship for hogging condition between type-1 and type-2 gives significant differences for the ultimate strength and beyond the ultimate strength. This phenomenon also occurs for sagging condition. The value of the ultimate strength is almost identical with the local Classification Society rules.

CONCLUSIONS

The ultimate hull girder strength analysis considering section modulus of Ro-Ro ship under longitudinal bending have been performed based on simple formula of the local Classification Society rules and the Smith's method. The following conclusions are; the effect of the section modulus on the ultimate hull girder strength is significant not only in hogging but also sagging condition. The effect may be caused by the structural configuration of the Ro-Ro ships such as dimensions and number of plate and unstiffened plate, especially on the bottom part to support car deck by some pillars.

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Muhammad Zubair Muis Alie, Ph.D <zubair.m@eng.unhas.ac.id>

Confirmation of Your ISOPE-2018 Abstract Submission

ISOPE-2018 TPC <meetings@isope.org>

Sun, Oct 8, 2017 at 5:17 PM

Reply-To: meetings@isope.org

To: "Dr.Muis Alie"@mail.unhas.ac.id, Muhammad Zubair <zubair.m@eng.unhas.ac.id>, ISOPE-2018 TPC <meetings@isope.org>

Welcome to ISOPE-2018 Sapporo Conference. Your abstract was sent to ISOPE-2018 TPC. The TPC will notify you in time of further information, including the conference template with instructions and the information on the TPC member who will handle peer-review of your manuscript (MS). Look for updates on www.isope.org. The latest information including the manuscript (MS) template with instructions will be posted on www.isope.org > Program, Venue, Hotel.

Following is a summary of your ISOPE-2018 Abstract Online Submission:

Title: The Ultimate Hull Girder Strength Analysis Considering Section Modulus under Longitudinal Bending

General Topic: Mechanics, Structures & Analysis

Specific Topics, primary: 77 Mechanics & experiment - general
secondary: 78 Reliability, risk & safety, emergency

Author 1 :

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I was invited to submit this abstract by: ISOPE

Abstract:

The ship hull girder is very essential to againts the internal loads, particularly the external loads such as pressure and wave loads. The hull girder play an important role in the investigation for the ultimate strength calculation. The objective of the present study is to assess the ultimate hull girder strength taking the section modulus into account under longitudinal bending. A Ro-Ro Ship is taken as the object of the ship. A Ro-Ro Ship has a unique character because most of the longitudinal elements locate above neutral axis. While there are not the longitudinal elements under the neutral axis particularly at the bottom part so that the bottom part consists plate only. The Ro-Ro ship consists of some decks such as car, passenger and top. According to these, it is absolutely different the section modulus on the car, passenger and top deck. The distance between car, passenger and top deck are also different. Therefore, the section modulus for above and under the neutral axis must

be investigated toward the ultimate strength and their progressive collapse behavior for car, passenger and top deck. In this regard, the elements attached on those decks must be assessed in more detail for deformation under longitudinal bending. The simple expression implemented into in-house program to calculate the section modulus of ship cross section is performed. The cross section is assumed to be remained plane and the simply supported of boundary condition is applied. The ultimate strength of ship's hull is calculated under hogging and sagging conditions. The hull girder of Ro-Ro ship is divided into elements compose plate and stiffened plates to calculate

the section modulus. The vertical bending moments are imposed to both sides of the cross section. The ultimate hull girder strength is calculated by considering the section modulus including their progressive collapse behavior for Ro-Ro ship hull.



Paper No. 2018-TPC-0201 - Extension to 1/26

Starr Koga <isope-5@sbcglobal.net>

Wed, Jan 17, 2018 at 2:58 AM

Reply-To: isope-5@sbcglobal.net

To: Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>, Zubair <zubair.m@eng.unhas.ac.id>

Dear Dr. Muis Alie :

ISOPE-2018 Secretariat Office grants an extension for submission of draft manuscript to January 26, 2018.

If you require more time beyond January 26, 2018, session organizer will need to approve.

If you have not already done so, please fax or e-mail copyright form now so that there will be no delay to begin the review process when you submit draft manuscript. Thank you.

Please cc: isope-5@sbcglobal.net or isope-5@isope.org when you send draft MS to Session Organizer.

You must allow S.O. enough time to send the paper out to reviewers, return comments to the author, and have the author complete required revisions in time to meet the ISOPE Printer's deadline for FINAL paper by March 24. This year in particular, due to the fact that the conference is taking place 2 weeks earlier in June than usual, ISOPE must be quite strict on enforcing receipt of FINAL (reviewed, revised, accepted) PDFs by March 24. Thank you for your understanding and cooperation in meeting the deadlines.

Best regards,

Mrs. Starr Koga, Admin. Asst.
ISOPE-2018 Secretariat Office
International Society of Offshore & Polar Engineers (ISOPE)
495 North Whisman Road, Suite 300
Mountain View, California 94043-5711, USA
www.isope.org
Tel: 1-650-254-1871; Fax: 1-650-254-2038
isope-5@sbcglobal.net

If your mail to us at "@sbcglobal.net" is blocked by our ISP, please send to:

isope-5@isope.org OR isope@isopemail.org. Thank you for your patience.

-----Original Message-----

From: Tetsuya YAO [mailto:yao@naoe.eng.osaka-u.ac.jp]

Sent: Sunday, January 14, 2018 5:02 PM

To: Zubair <zubair.m@eng.unhas.ac.id>Cc: Starr Koga <isope-5@sbcglobal.net>

Subject: Re: need extension for manuscript ISOPE 2018-TPC 0201

Dear Zubair,

It is OK. Please let me know when is the new deadline for your manuscript. I recommend you to set the new deadline.

Best Wishes.....Tetsuya

--

Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>



Muhammad Zubair Muis Alie, Ph.D <zubair.m@eng.unhas.ac.id>

Re: ISOPE 2018 TPC-0201

Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>

Sun, Jan 21, 2018 at 3:00 PM

To: Zubair <zubair.m@eng.unhas.ac.id>

Cc: Starr Koga <isope-5@sbcglobal.net>

Dear Muhammad Zubair Muis Alie,

Thank you for submitting your manuscript (MS) "ISOPE 2018-TPC-0201: The Ultimate Hull Girder Strength Analysis Considering Section Modulus Under Longitudinal Bending" for presentation at and for publication in the Proceedings of The 28th (2018) International Ocean and Polar Engineering Conference, Sapporo, Japan, June 10-15, 2018.

E-mail the copyright form only to isope-2@isope.org or fax to +1-650-254-2038 as soon as possible if you have not yet sent it.

As soon as the manuscript has been reviewed and evaluated, I will advise you as to its acceptability. Any changes in length, content, or style that seem desirable will be indicated. We will try to complete the review in 4 weeks, or by February 19, 2018. When you are notified of any revision request, you will also receive review comments. If you are not notified of the review results by these dates, please contact me immediately.

Only after receiving the revision request, you should type your final revised MS using the ISOPE conference template in WORD. The template specifies ISOPE conference paper format, style and font. It can also be downloaded from <<http://www.isope.org>> www.isope.org if not already e-mail-attached by your session organizer. Later, we will be asking for your final revised manuscript as a PDF file (as well as WORD file in case you used a local version of WORD from China, Hong Kong, Taiwan, Korea or Japan).

Visit www.isope.org <<http://www.isope.org>> for updated instructions.

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as early as from January as a limited number of rooms are allocated at special ISOPE room rates, ranging \$80-\$240 per night at a range of hotels in Sapporo.

Thank you for your patience and cooperation. If you have any questions, please contact me by e-mail or fax.

Sincerely yours,

Tetsuya YAO; a TPC member; email address: yao@naoe.eng.osaka-u.ac.jp

cc: ISOPE-2018 TPC

--

Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>

2 attachments



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Muhammad Zubair Muis Alie, Ph.D <zubair.m@eng.unhas.ac.id>

RE: ISOPE 2018 TPC-0201 (copyright)

Starr Koga <isope-5@isope.org>
Reply-To: isope-5@isope.org
To: Zubair <zubair.m@eng.unhas.ac.id>

Tue, Jan 30, 2018 at 4:20 AM

Thank you!

Best regards,

Mrs. Starr Koga, Admin. Asst.
ISOPE-2018 Secretariat Office
International Society of Offshore & Polar Engineers (ISOPE)
495 North Whisman Road, Suite 300
Mountain View, California 94043-5711, USA
www.isope.org
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If your mail to us at "@sbcglobal.net" is blocked by our ISP, please send to:
isope-5@isope.org OR isope@isopemail.org. Thank you for your patience.

-----Original Message-----

From: Zubair [mailto:zubair.m@eng.unhas.ac.id]
Sent: Saturday, January 27, 2018 11:22 PM
To: isope-5@isope.org
Subject: RE: ISOPE 2018 TPC-0201 (copyright)

Dear Mrs. Starr Koga

Attachment, please find the copyright of ISOPE 2018-TPC-0201

Sincerely yours,
Muhammad Zubair Muis Alie

On 2018-01-27 02:17, Starr Koga wrote:

> Dear Dr. Muis Alie:
> A copy of your draft paper has been received at ISOPE Secretariat
> Office.
> Thank you!
> If you have not already, please e-mail completed copyright form to
> isope-2@isope.org.
>
> Best regards,
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> Mrs. Starr Koga, Admin. Asst.
> ISOPE-2018 Secretariat Office
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> From: Zubair [mailto:zubair.m@eng.unhas.ac.id]
> Sent: Saturday, January 20, 2018 9:33 PM
> To: yao@naoe.eng.osaka-u.ac.jp; isope-5@sbcglobal.net
> Cc: isope-5@sbcglobal.net; isope-5@isope.org
> Subject: ISOPE 2018 TPC-0201
>
> Dear Professor Tetsuya Yao
> cc : Mrs. Starr Koga
>
>
> Attacment, please find the manuscript for ISOPE 2018 TPC-0201.
>
>
> Sincerely yours,
>
> Muhammad Zubair Muis Alie



Muhammad Zubair Muis Alie, Ph.D <zubair.m@eng.unhas.ac.id>

Review has been finished on ISOPE Paper 2018-TPC-0201

Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>
To: zubair.m@eng.unhas.ac.id

Tue, Feb 13, 2018 at 10:31 PM

Dear Dr. Muis Alie,

Review has been completed on your paper. ISOPE Paper 2018-TPC-0201. Review results are attached here.

* Please read the comments and revise accordingly. If you don't agree with certain comments, say so in your email with the revised final manuscript (MS).

* Final (PDF) manuscript deadline is March 24. Copy your paper to the ISOPE template, which already has correct margins and font type and size.

* The advance registration fee payment for the presenting author of each paper is due by March 24 to ensure inclusion of your paper in the proceedings.

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Best regards,

Tetsuya YAO, ISOPE-2018 Sapporo TPC member

Osaka University,

Email address: yao@naoe.eng.osaka-u.ac.jp

cc: ISOPE (isope-5@sbcglobal.net)

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--
Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>

--
Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>

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Muhammad Zubair Muis Alie, Ph.D <zubair.m@eng.unhas.ac.id>

Re: ISOPE 2018-TPC-0201

Starr Koga <isope-5@isope.org>
Reply-To: isope-5@isope.org
To: Zubair <zubair.m@eng.unhas.ac.id>
Cc: Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>

Tue, Feb 27, 2018 at 5:57 AM

Dear Author:

This e-mail confirms your FINAL MANUSCRIPT has been received by ISOPE Secretariat Office.
Registration form also received.

Session Organizer will soon reply if the paper requires further technical changes or issue Formal Acceptance notice.

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Best regards,

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ISOPE-2018 Secretariat Office
International Society of Offshore & Polar Engineers (ISOPE)
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Mountain View, California 94043-5711, USA
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-----Original Message-----

From: Zubair [mailto:zubair.m@eng.unhas.ac.id]
Sent: Sunday, February 25, 2018 2:02 PM
To: Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>
Cc: Starr Koga <isope-5@isope.org>
Subject: ISOPE 2018-TPC-0201

Dear Professor Tetsuya YAO
cc : Mrs. Starr Koga

Attachment, please find Full Paper of ISOPE 2018-TPC-0201, answer from the author and Registration Form.

Faithfully yours,
Muhammad Zubair Muis Alie



Muhammad Zubair Muis Alie, Ph.D <zubair.m@eng.unhas.ac.id>

ISOPE-2018 Sapporo - 2018-TPC-0201 PDF format - OK and Author Info

Starr Koga <isope-5@sbcglobal.net>
Reply-To: isope-5@sbcglobal.net
To: Zubair <zubair.m@eng.unhas.ac.id>
Cc: "Prof. Tetsuya Yao" <yao@naoe.eng.osaka-u.ac.jp>

Thu, Mar 1, 2018 at 6:00 AM

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* Make hotel reservation (online only): <http://www.jtb.co.jp/ripple/isope2018> by early March to secure a room at the special ISOPE rates. The venue is Royton Sapporo Hotel. You may also find other hotels on internet.

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* The **conference session and paper list**: Near the end of February, go to <http://www.isope.org/conferences/conferences.htm> > ISOPE-2018 > paper and session list.

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495 North Whisman Road, Suite 300
Mountain View, CA 94043-5711, USA

Attachments: PPT presentation + self- introduction template, PPT presentation tips, Conference Registration

3 attachments

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Muhammad Zubair Muis Alie, Ph.D <zubair.m@eng.unhas.ac.id>

ISOPE-2018 Conference Registration Complete for 2018-TPC-0201 - Entry Visa/Invitation Letter info.

Starr Koga <isope-5@sbcglobal.net>
Reply-To: isope-5@sbcglobal.net
To: Zubair <zubair.m@eng.unhas.ac.id>

Fri, Mar 2, 2018 at 8:10 AM

Dear Dr. Muis Alie:

Your conference registration is complete and we look forward to seeing you in Sapporo in June!

(note, this does not include your wife's banquet ticket. That charge has not been processed yet.)

PDF-RECEIPT for your registration is attached.

All attendees will need to present photo ID at the conference registration desk to pick up name badge and conference materials.

See below for **important information regarding Entry Visa** for travel to Japan.

=====

To all ISOPE-2018 Conference Attendees:

Some persons may need an Entry Visa to travel to Japan for the Conference.

As of July 2017, Japan has Visa Exemption Arrangements with 68 countries and regions. To see if the passport you hold will exempt you from requiring an entry visa, visit: http://www.mofa.go.jp/j_info/visit/visa/short/novisa.html .

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ISOPE is allowed to issue an official letter of invitation on behalf of the conference co-chairs for your application of entry visa to the USA **only after** you have:

1. **Advance Registered** and
2. **Submitted Paper for Review**

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In addition, on the Ministry of Foreign Affairs of Japan, official "**Visa Application Form to Enter Japan**," you will need the following information entered in these fields:

For "**Purpose of visit to Japan**" – enter "Participate in ISOPE-2018 Sapporo Conference"

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Name: Dr. Hiromitsu Kitagawa

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Address: 1-15-16 Sasakawa Peace Foundation Bldg. 6F, Minato-Ku, Tokyo

Date of birth: 30/11/1935

Sex: Male

Relationship to applicant: Co-chair of International Conference, ISOPE-2018 Sapporo

Profession or occupation and position: Visiting Research Fellow, OPRI, Sasakawa Peace Foundation

Nationality and immigration status: Japanese

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We look forward to meeting you at the Conference and to your presentation.

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Muhammad Zubair Muis Alie, Ph.D <zubair.m@eng.unhas.ac.id>

Re: Review results on ISOPE Paper 2018-TPC-0201

Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>

Fri, Mar 16, 2018 at 8:56 AM

To: Zubair <zubair.m@eng.unhas.ac.id>

Cc: Starr Koga <isope-5@sbcglobal.net>

Dear Dr. Muhammad Zubair Muis Alie,

Thank you for sending me your revised manuscript.

Congratulations! It is my pleasure to inform you that your paper has been accepted for the annual ISOPE 2018 Conference, Sapporo, June 10-15, 2018. The Technical Program Committee (TPC) will follow up with additional details.

The printer will include your final revised paper in the conference proceedings only after ISOPE receives the copyright form (isope-2@isope.org) and the advance conference registration from one author by March 24.

The revised final paper in PDF should have correctly followed the instructions on the template. Follow instructions carefully regarding margin, format, font (must use Times New Roman, not local font), "High Quality Print" or "Press Quality" PDF-conversion procedure, etc. You should have emailed the final PDF (with companion Word file) to isope-5@sbcglobal.net and cc: isope-2@isope.org.

Normally, each author is given 15 minutes for presentation and 5 minutes for discussion, with more time for plenary, keynote and review papers. A laptop and an LCD projector are available in each session room. The author biography is one of your PowerPoint presentation slides (PPT Template is attached-view Slide Master to edit). You should have received or will receive the full conference program by email and session table by mail ? in early March.

You can download registration form, and Program from <<http://www.isope.org/conferences/conferences.htm>>
<http://www.isope.org/conferences/conferences.htm>

Give a copy of this letter to your co-author(s). You are invited to the Reception and the annual Conference Banquet. A link to information on travel to Sapporo is available in the ISOPE-2018 Conference General Information at <<http://www.isope.org/conferences/conferences.htm>> <http://www.isope.org/conferences/conferences.htm>

Make hotel reservation (online only): <<http://www.jtb.co.jp/ripple/isope2018>> <http://www.jtb.co.jp/ripple/isope2018> by early March to secure a room at the special ISOPE rates. The venue is Royton Sapporo Hotel. You may also find other hotels on internet.

On behalf of the TPC, I would like to express our appreciation for your contribution to ISOPE?2018, again featuring the world's largest technical program of its kind with peer-reviewed papers in 151 opening and technical sessions and 9 plenary and keynote presentations on state-of-the-art technologies.

We look forward to seeing you in Sapporo. I would also like to take this opportunity to invite you to ISOPE?2019 Honolulu, Hawaii, June 16-21, 2019.

Best regards,

Tetsuya YAO,

TPC member

E-mail address: yao@naoe.eng.osaka-u.ac.jp

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Attachment: PowerPoint Template etc.

--

Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>

4 attachments



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Muhammad Zubair Muis Alie, Ph.D <zubair.m@eng.unhas.ac.id>

RE: Full Paper of ISOPE 2018-TPC-0201

Starr Koga <isope-5@isope.org>

Wed, Mar 21, 2018 at 1:07 AM

Reply-To: isope-5@isope.org

To: Zubair <zubair.m@eng.unhas.ac.id>, Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>

Dear Author:

This e-mail confirms your FINAL MANUSCRIPT has been received by ISOPE Secretariat Office.

Additional information will be sent after the file has been checked by our Printer.

Best regards,

Mrs. Starr Koga, Admin. Asst.
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-----Original Message-----

From: Zubair <zubair.m@eng.unhas.ac.id>
Sent: Thursday, March 15, 2018 5:14 PM
To: Tetsuya YAO <yao@naoe.eng.osaka-u.ac.jp>
Cc: Starr Koga <isope-5@isope.org>
Subject: Full Paper of ISOPE 2018-TPC-0201

Dear Professor Tetsuya YAO
cc : Mrs. Starr Koga

Attachment, please find the revision of Full Paper ISOPE 2018-TPC-0201.

Sincerely yours,
Muhammad Zubair Muis Alie

The Ultimate Hull Girder Strength Analysis Considering Section Modulus under Longitudinal Bending

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ABSTRACT

The ship hull girder is very essential to againts the internal loads, particularly the external loads such as pressure and wave loads. The hull girder play an important role in the investigation for the ultimate strength calculation. The objective of the present study is to assess the ultimate hull girder strength taking the section modulus into account under longitudinal bending. A Ro-Ro Ship is taken as the object of the ship. A Ro-Ro Ship has a unique character because most of the longitudinal elements locate above neutral axis. While there are not the longitudinal elements under the neutral axis particularly at the bottom part so that the bottom part consists plate only. The Ro-Ro ship consists of some decks such as car, passenger and top. According to these, it is absolutely different the section modulus on the car, passenger and top deck. The distance between car, passenger and top deck are also different. Therefore, the section modulus for above and under the neutral axis must be investigated toward the ultimate strength and their progressive collapse behavior for car, passenger and top deck. In this regard, the elements attached on those decks must be assessed in more detail for deformation under longitudinal bending. The simple expression implemented into in-house program to calculate the section modulus of ship cross section is performed. The cross section is assumed to be remained plane and the simply supported of boundary condition is applied. The ultimate strength of ship's hull is calculated under hogging and sagging conditions. The hull girder of Ro-Ro ship is devided into elements compose plate and stiffened plates to calculate the section modulus. The vertical bending moments are imposed to both sides of the cross section. The ultimate hull girder strength is calculated by considering the section modulus including their progressive collapse behavior for Ro-Ro ship hull.

Keywords: Ship hull, cross section, section modulus, ultimate strength

The Ultimate Hull Girder Strength Analysis Considering Section Modulus Under Longitudinal Bending

Muhammad Zubair Muis Alie and Samuel Izaak Latumahina

Department of Naval Architect and Ocean Engineering, Engineering Faculty, Hasanuddin University
Gowa, South Sulawesi, Indonesia

ABSTRACT

The objective of the present study is to assess the ultimate hull girder strength taking the section modulus into account under longitudinal bending. A Ro-Ro Ship is taken as object ship. A Ro-Ro Ship has a unique character because most of the longitudinal elements locate above neutral axis. While there are not the longitudinal elements under the neutral axis particularly at the bottom part so that the bottom part consists plate only. The simple expression implemented into in-house program to calculate the section modulus of ship cross section is performed. The cross section is assumed to be remained plane and the simply supported of boundary condition is imposed on plate and stiffened plate elements in the cross section. The vertical bending moments are imposed to both sides of the cross section. The ultimate hull girder strength is calculated by considering the section modulus including their progressive collapse behavior for Ro-Ro ship hull.

KEY WORDS: Ship hull; cross section; section modulus; ultimate strength.

INTRODUCTION

The Ro-Ro ship is one of the ship types which transport the cargo in horizontal direction and eliminate the need for onboard or deckside lift-on and/or lift off instrument. The Ro-Ro ship has been innovated to carry processed forest product, lumber, plywood, cars and many things. Ro-Ros are an important connection for the intermodal transportation network. In this regard, the section modulus could be one of the important parameters from the viewpoint of assessing the ultimate strength of all the decks on which cars, passengers and so on are put. In spite of human error, the structural degradation during loading and unloading gives impact to the ultimate strength of ship's hull.

The ultimate hull girder strength of merchant ships including Ro-Ro ship has been assessed by some researchers. Kukkanen, T and Matusiak, J (2014) presented the numerical and experimental results of nonlinear wave loads. A nonlinear time domain method had been developed and the theoretical background of the method were provided. The method was based on the source formulation expressed by means

of the transient three-dimensional Green function. The time derivative of the velocity potential in Bernoulli's equation was solved with similar source formulation to that of the perturbation velocity potential. Korkut, E et al (2005) carried out measurements of global loads acting on a Ro-Ro model in regular waves for intact and damaged conditions. The stationary model was tested in different wave heights and wave frequencies for the head, beam and stern quartering seas in order to explore the effect of damages and wave heights on the global loads acting on the model. The analysis of the result indicated that the damages had an adverse effect on the loading conditions on the model depending upon the directionality of the waves and frequency range applied. This effect might cause structural damage on the ship and danger the safety of the ship and passenger on board. Kim, D.H and Paik, J.K (2017) developed a fully automated methodology for the optimum design of hull structural scantlings for merchant cargo ships that were modelled by plate-shell finite elements. A full optimization technique with multi-objectives was applied for minimizing structural weight and maximizing structural safety, as per design constraints associated with the ultimate limit states of the plate panels, support members and hull girders. The developed procedure was applied to the hull structural scantlings of a very large crude oil carrier (VLCC), and the test demonstrated the procedure's capacity to meet the strength requirements of common structural rules. Muis Alie, M.Z et al (2016) investigate the influence of superstructure on the longitudinal ultimate strength of a Ro-Ro ship. To investigate the ultimate strength, the Smith's method was adopted and implemented into the thin-walled beam. The cross section of Ro-Ro ship was taken to be analyzed. Muis Alie, M.Z et al (2017) assessed the ultimate hull girder strength of Ro-Ro ship after damaged. The cross section of Ro-Ro was taken to be analyzed. The collision and grounding damages were assumed to be placed on the side and bottom area. The damages were created by removing the element from the side shell and bottom parts. Finally, the result obtained was compared with one another. Also, the progressive collapse analysis of ship hull girder based on Smith's method was developed by Yao and Nikolov (1992). Naar, H et al (2004) described a couple beam method, which estimate elastic response in the longitudinal bending of a passenger ship with a large multi-deck superstructure. The method could be applied during an early project stage, when detailed three-dimensional finite element modelling was not yet possible. The theory was based on assumption that each deck in the superstructure and also the main hull could be considered as thin-

walled beam.

In the present study, the ultimate hull girder strength analysis is assessed considering the section modulus. The cross section of a Ro-Ro ship is considered to be analyzed. Bottom part, car and passenger decks are calculated for the section modulus where those located above and/or under the neutral axis. Their result is investigated toward the ultimate strength for the global structure.

ANALYTICAL SOLUTION

The section modulus of ship indicates the ship strength not only in longitudinal but also transversal direction. The classification societies have been stated requirements so that the section modulus should be greater than a prescribed value. It is well known that ship structural characteristics affect significantly on the ultimate strength depending on the cargo types, configuration of structural scantling and so on. The fundamental theory of strength of material may be used for calculating the section modulus of the ship hull cross section. In structural modelling, the ship hull cross section is idealized by stiffened and unstiffened plate combination. Fig. 1 shows the cross section of Ro-Ro ship and Fig. 2 the typical type of stiffened plate with attached plating.

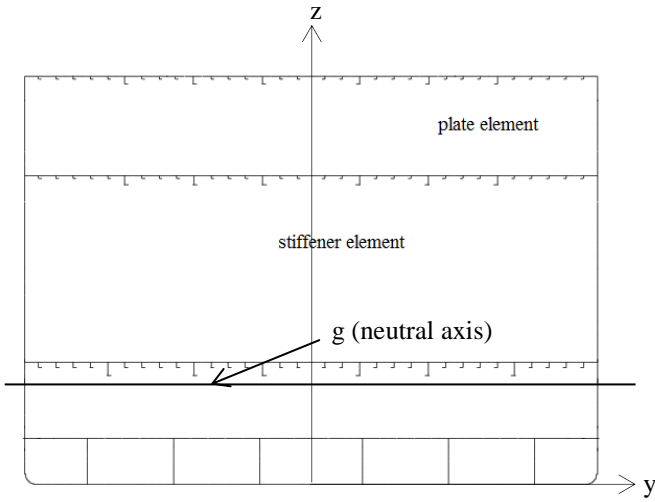


Fig. 1 Cross section of Ro-Ro ship

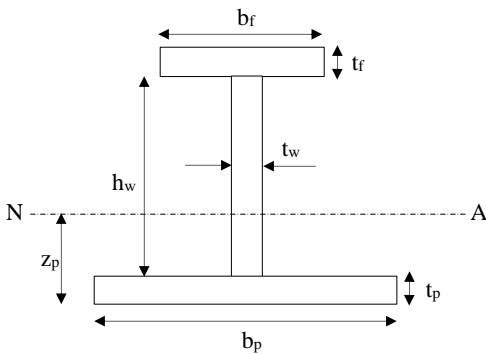


Fig. 2 Typical type of stiffened plate with attached plating

The profile and consists of web, flange and attached plating including the neutral axis (N-A) are shown in Fig. 2. The moment of inertia of the

profile may be expressed as

$$I = \frac{b_p(t_p)^3}{12} + A_p \left(z_p - \frac{t_p}{2} \right)^2 + \frac{h_w^3 t_w}{12} + A_w \left(z_p - t_p - \frac{h_w}{2} \right)^2 + \frac{b_f t_f^3}{12} + A_f \left(t_p + h_w + \frac{t_f}{2} - z_p \right)^2 \quad (1)$$

Where

$$A_p = b_p t_p \quad (2)$$

$$A_w = h_w t_w \quad (3)$$

$$A_f = b_f t_f \quad (4)$$

$$z_p = \frac{0.5 b_p t_p^2 + A_w (t_p + 0.5 h_w) + A_f (t_p + h_w + 0.5 t_f)}{(A_p + A_w + A_f)} \quad (5)$$

The location of the neutral axis, g , of the full cross section as shown in Fig. 1 above the base line can be obtained by assuming that all longitudinal strength elements are fully effective, those are

$$g = \frac{\sum A_i z_i}{\sum A_i} \quad (6)$$

where A_i is the cross-sectional area of the i th plate stiffener element with fully attached plating and z_i is the coordinate of the i -th element, $z = 0$ is taken at the base line. The moment of inertia of the hull cross section is calculated by the following formula

$$I_y = \sum A_i (z_i - g)^2 + \sum i y_i \quad (7)$$

Where $i y_i$ is the moment of inertia of each element such as stiffener, plate between stiffeners with respect to the neutral axis of each element. The local classification society rules determines the moment of inertia by the following approach

$$I_y = 3 \times 10^{-2} W \frac{L}{k} \quad (8)$$

where W , L and k are the section modulus, length of ship and material factor (BKI, 2017). According to the formula, the material factor is very important to obtain moment of inertia. The section moduli at the deck and bottom part denoted by W_D and W_B are given by

$$W_D = \frac{I_y}{D - g} \quad (9)$$

$$W_B = \frac{I_y}{g} \quad (10)$$

where D represents as the ship's depth. According to local Classification Society rules, the section modulus related to deck W_D and bottom W_B , respectively can be obtained by the following formula

$$W = f_r \frac{|M_T|}{\sigma_p 10^3} \quad (11)$$

where f_r , M_T and σ_p are the factor depending on the degree of deck opening, total bending moment (Nmm) and permissible longitudinal bending stress (N/mm²), respectively.

The stress components on deck and bottom part can be obtained by using simple expression as follow,

$$\sigma = \frac{Mg}{I} \quad (12)$$

$$\sigma = \frac{M}{W} \quad (13)$$

where M is the moment on the deck and/or bottom part in hogging and sagging conditions. Here, Eqs. (12) and (13) can be simply expressed as

$$\frac{Mg}{I} = \frac{M}{W} \quad (14)$$

Here, the section modulus can be obtained as

$$W = \frac{I}{g} \quad (15)$$

In the Smith's method, which is applied in the program code developed by Yao and Nikolov (1992) is used. The explanation is briefly described such as the axial stress σ_i corresponding to the axial strain ε_i is given by the average stress-average strain relationship for the individual elements as illustrated in Fig. 3. The average stress-average strain relationship is derived considering of buckling and yielding

$$\sigma = f_i(\varepsilon) \quad (16)$$

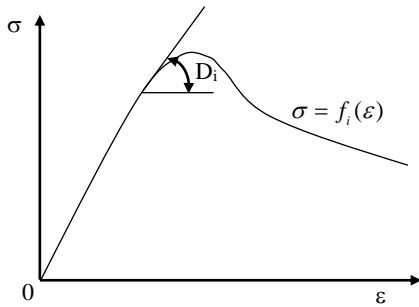


Fig.3 Average stress-average strain relationship for structural element

where $f_i(0) = 0$. The axial force P , the vertical bending moment M_V , and the horizontal bending moment M_H can be obtained by integrating axial stresses over the intact part of cross section as

$$P = \sum_{i=1}^N \sigma_i A_i \equiv 0 \quad (17)$$

$$M_H = \sum_{i=1}^N \sigma_i (y_i - g) A_i \quad (18)$$

$$M_V = \sum_{i=1}^N \sigma_i z_i A_i \quad (19)$$

The y and z are the coordinates of the cross section measured from the origin at the bottom keel as shown in Fig. 4.

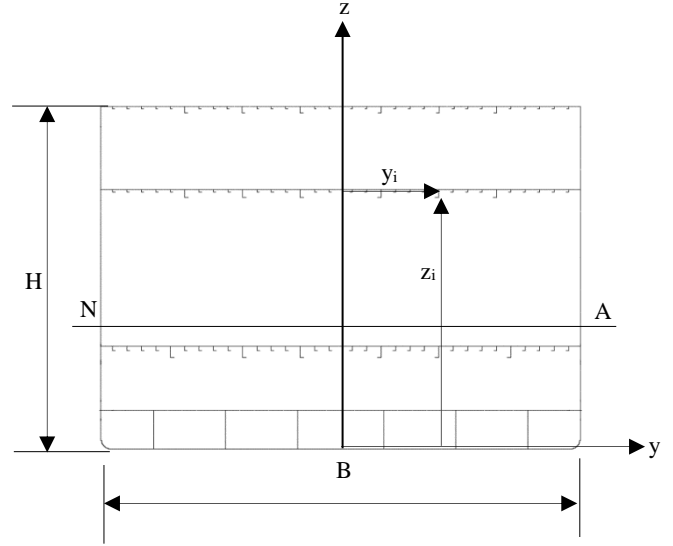


Fig.4 The coordinate systems of the cross section

When the axial load is added to bi-axial bending, the stiffness equation is expressed in term of general formula,

$$\begin{Bmatrix} \Delta P \\ \Delta M_H \\ \Delta M_V \end{Bmatrix} = \begin{bmatrix} D_{AA} & D_{AH} & D_{AV} \\ D_{HA} & D_{HH} & D_{HV} \\ D_{VA} & D_{VH} & D_{VV} \end{bmatrix} \begin{Bmatrix} \Delta \varepsilon \\ \Delta \phi_H \\ \Delta \phi_V \end{Bmatrix} \quad (20)$$

Where

- ΔP : increment of axial force
- ΔM_H : increment of horizontal bending moment
- ΔM_V : increment of vertical bending moment
- $\Delta \varepsilon$: increment of axial displacement
- $\Delta \phi_H$: increment of horizontal curvature
- $\Delta \phi_V$: increment of vertical curvature

and the tangential stiffness of the cross section are written as

$$D_{AA} = \sum_{i=1}^n D_i A_i \quad (21)$$

$$D_{AH} = D_{HA} = \sum_{i=1}^n D_i y_i A_i \quad (22)$$

$$D_{HH} = \sum_{i=1}^n D_i y_i^2 A_i \quad (23)$$

$$D_{AV} = D_{VA} = \sum_{i=1}^n D_i z_i A_i \quad (24)$$

$$D_{VV} = \sum_{i=1}^n D_i z_i^2 A_i \quad (25)$$

$$D_{HV} = D_{VH} = \sum_{i=1}^n D_i y_i z_i A_i \quad (26)$$

METHODOLOGY

The ultimate strength analysis considering the cross-section modulus of Ro-Ro ship hull girder is performed using analytical formulation. The cross section of Ro-Ro ship is taken to be analyzed. Two Ro-Ro ships, Type-1 and Type-2 are considered as the object ships as shown in Table 1. Both of them are designed based on the local Classification Society rules as shown in Figs. 5 and 6.

Table 1 Ship dimensions

Ro-Ro Ship	Type-1	Type-2
L (mm)	65000	50500
B (mm)	15000	14000
D (mm)	10693	10950

The Ro-Ro ships consist of three decks, which are car, passenger and top decks. The differences between of type-1 and type-2 Ro-Ros are number and dimension of the stiffeners, number of cars and passengers and the configuration of the structural shape particularly in the bottom part. Type-2 Ro-Ro is deeper than type-1 Ro-Ro, while type-1 Ro-Ro is wider than type-2 Ro-Ro. One-frame space is considered in the longitudinal direction. The material properties such as young's modulus and yield strength are related to the ship's characteristics, while poisson's ratio is set to be constant. The initial imperfection, welding residual stress, damage, and crack are not considered in the analysis. The ultimate strength is calculated for the intact only in hogging and sagging conditions. It should be noted that there are no longitudinal stiffeners in the bottom of Ro-Ros. Only floors in transversal direction are placed on it. The average stress-strain relationship of each element is derived considering buckling and yielding and integrated to the cross-section.

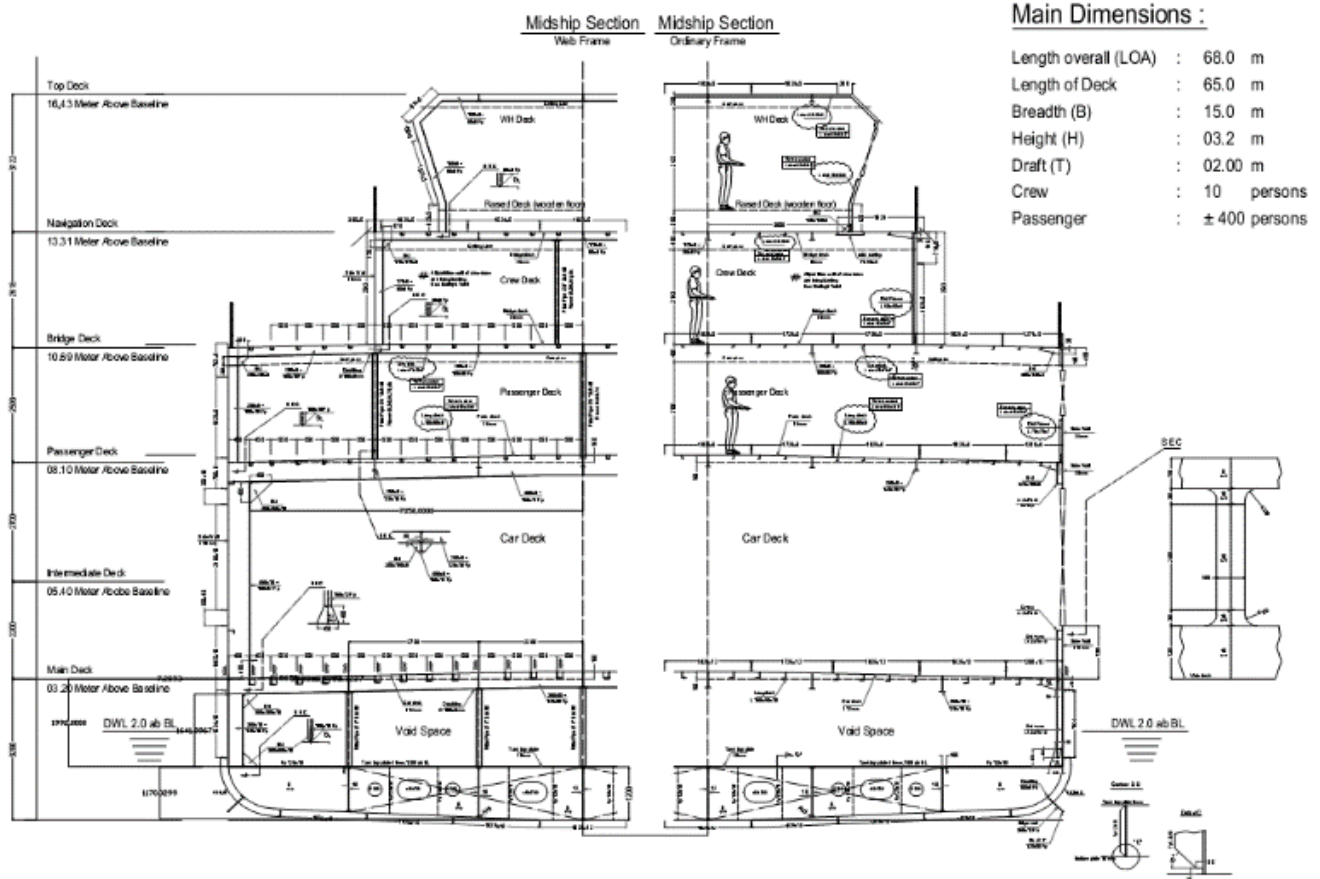


Fig. 5 Ro-Ro type-1

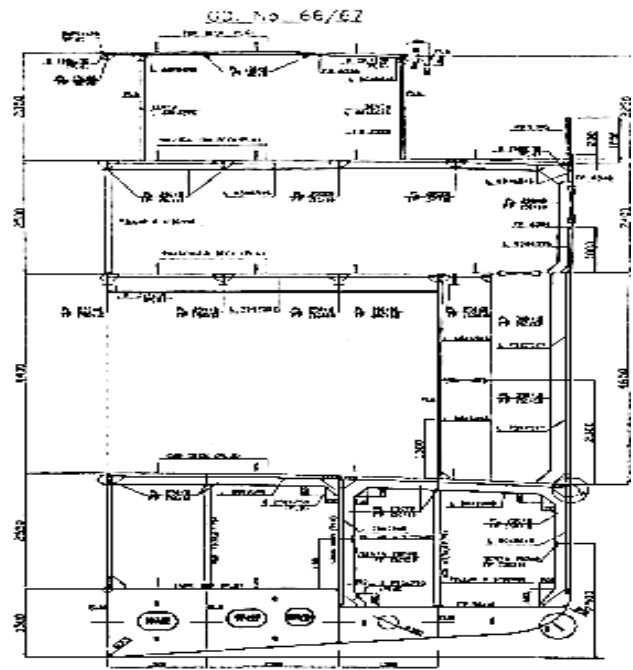
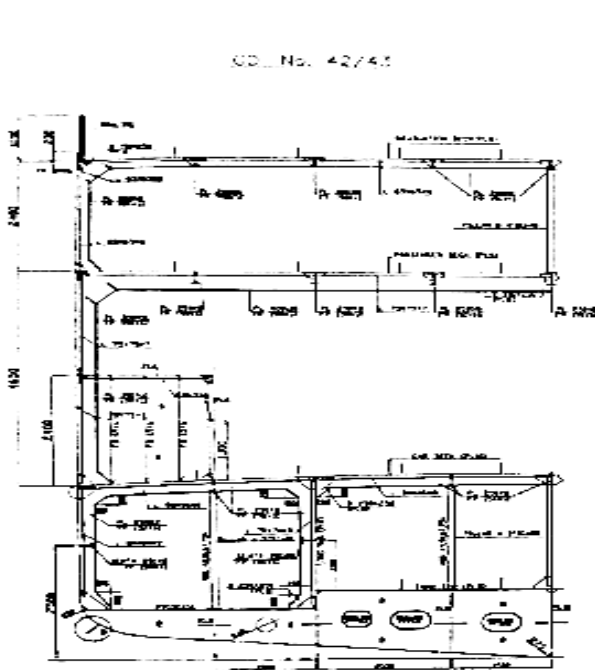


Fig. 6 Ro-Ro type-2

RESULTS AND DISCUSSIONS

The ultimate strengths of Ro-Ro ships considering their section modulus are confirmed applying the method developed by Yao and Nikolov (1992) according to Smith's method. In this case, the incremental iterative approach is adopted to obtain the ultimate strength both under hogging and sagging condition. In the Smith's method, the cross section is divided into the elements composed of the stiffened and unstiffened plates. The cross section is assumed to be remained plane during progressive collapse and there is no interaction between adjacent elements in the cross section. The vertical bending moment is applied at both sides of the cross section. The cross section of the ships are illustrated in Figs. 7 and 8, respectively. The navigation and upper deck of Ro-Ro ships are assumed to be eliminated.

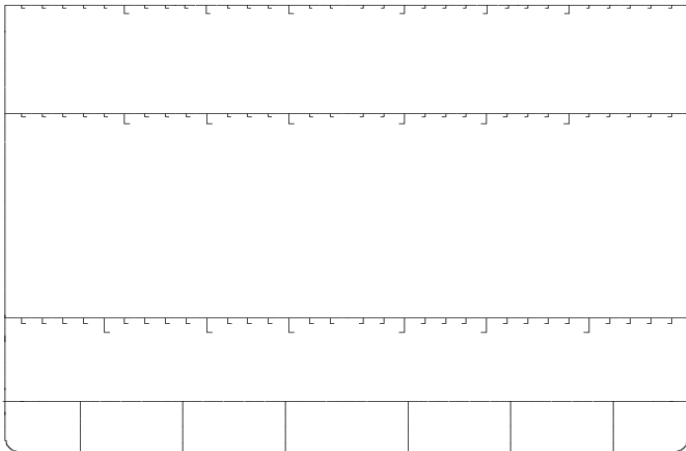


Fig. 7 Cross section of Ro-Ro type-1

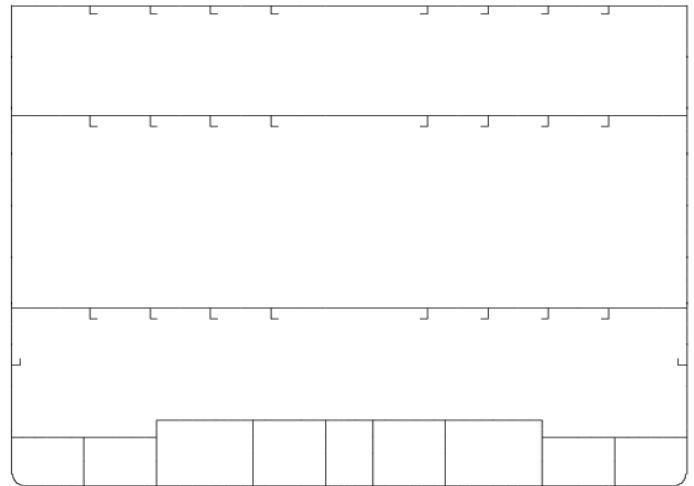


Fig. 8 Cross section of Ro-Ro type-2

The hull girder cross section is very sensitive leading to their ultimate strength and behaviour. It is well known that there is relationship between stress, moment, moment of inertia, neutral axis and section modulus. These relationships are expressed in Eqs. 12, 13, 14 and 15. This is why section modulus depends on bending moment and the section modulus can be obtained by calculating the elements. The corresponding section modulus to the Ro-Ro ship types is shown in Fig. 9. It is observed that the section modulus for type-2 is smaller than type-1. The characteristics of the both ship are completely different starting from the bottom part to the deck. However, two ships consist of three decks, but the shape configuration including number and dimension of stiffeners and double bottom structure also give significant influence to the section modulus and their ultimate strength.

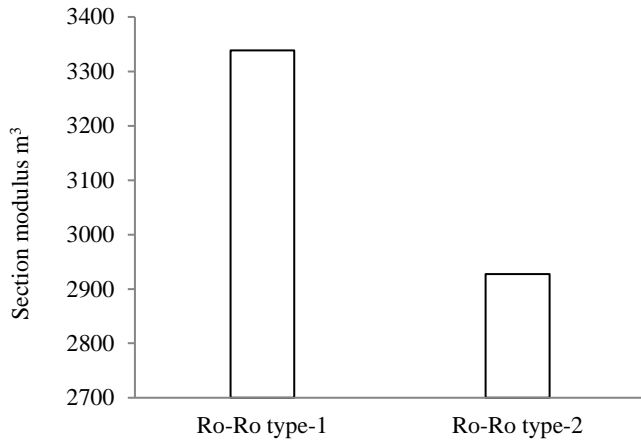


Fig. 9 Section modulus of Ro-Ro ships

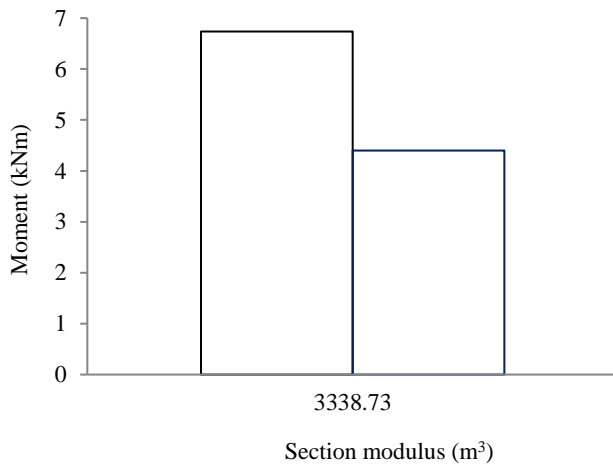


Fig. 10 Moment-section modulus for Ro-Ro type-1

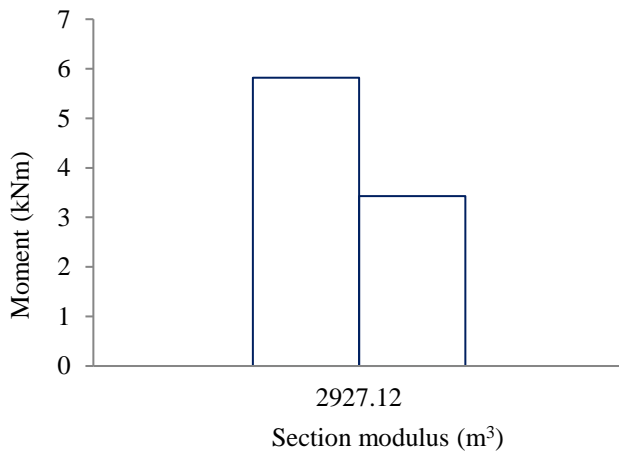


Fig. 11 Moment-section modulus for Ro-Ro type-2

Table 2 Moment-section modulus relationship for hogging

Ship types	M hogging (kNm)	Section modulus (m ³)
Roro type-1	6.74	3338.73
Roro type-2	5.82	2927.12

Table 3 Moment-section modulus relationship for sagging

Ship types	M sagging (kNm)	Section modulus (m ³)
Roro type-1	4.40	3338.73
Roro type-2	3.43	2927.12

The relationship between moment and section modulus of two Ro-Ro ships are described in Figs. 10 and 11 in hogging and sagging conditions, respectively. The moment-section modulus relationship for type-1 is also larger than for type-2 in hogging and sagging condition as shown in tables 2 and 3. The shapes of the cross section for two ships are quite different especially for type-2, because type-2 has double bottom which is not straight line where those area consists of some pillars. The pillars attached on the vertical plate to overcome the structural deformation at the car deck.

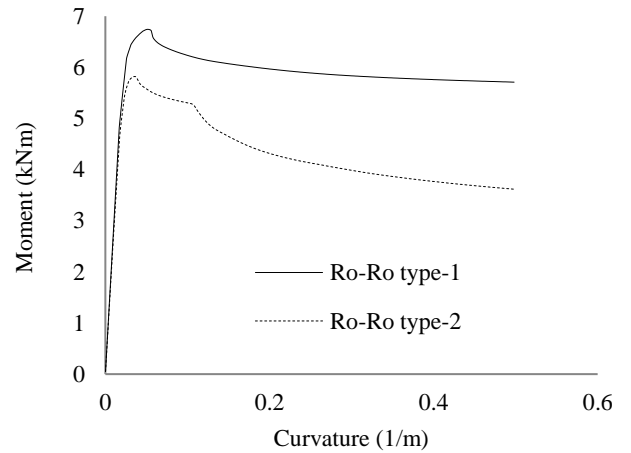


Fig. 12 Moment-curvature relationship for hogging

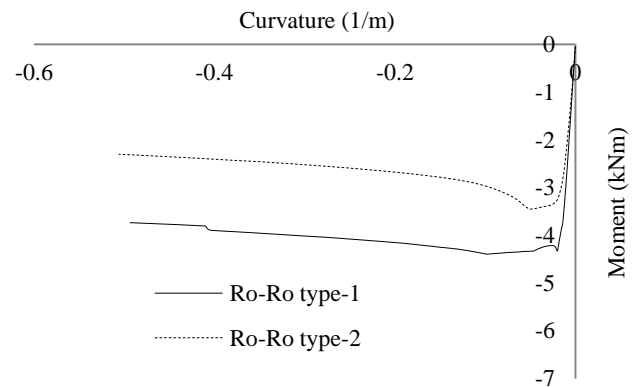


Fig. 13 Moment-curvature relationship for sagging

The moment-curvature relationship in hogging and sagging conditions for Ro-Ro type-1 and type-2 are described in Figs. 12 and 13. The solid lines express the moment-curvature relationship for Ro-Ro type-1, while the dashed one illustrates for Ro-Ro type-2. The moment-curvature relationship for hogging condition between type-1 and type-2 gives significant differences for the ultimate strength and beyond the ultimate strength. This phenomenon also occurs for sagging condition. The value of the ultimate strength is almost identical with the local Classification Society rules.

CONCLUSIONS

The ultimate hull girder strength analysis considering section modulus of Ro-Ro ship under longitudinal bending have been performed based on simple formula of the local Classification Society rules and the Smith's method. The following conclusions are; the effect of the section modulus on the ultimate hull girder strength is significant not only in hogging but also sagging condition. The effect may be caused by the structural configuration of the Ro-Ro ships such as dimensions and number of plate and unstiffened plate, especially on the bottom part to support car deck by some pillars.

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The Ultimate Hull Girder Strength Analysis Considering Section Modulus Under Longitudinal Bending

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ABSTRACT

The objective of the present study is to assess the ultimate hull girder strength taking the section modulus into account under longitudinal bending. A Ro-Ro Ship is taken as object ship. A Ro-Ro Ship has a unique character because most of the longitudinal elements locate above neutral axis. While there are not the longitudinal elements under the neutral axis particularly at the bottom part so that the bottom part consists plate only. The simple expression implemented into in-house program to calculate the section modulus of ship cross section is performed. The cross section is assumed to be remained plane and the simply supported of boundary condition is imposed on plate and stiffened plate elements in the cross section. The vertical bending moments are imposed to both sides of the cross section. It is found that the effect of the section modulus on the ultimate hull girder strength is significant not only in hogging but also sagging condition. The ultimate hull girder strength is calculated by considering the section modulus including their progressive collapse behavior for Ro-Ro ship hull.

KEY WORDS: Ship hull; cross section; section modulus; ultimate strength.

INTRODUCTION

The Ro-Ro ship is one of the ship types which transport the cargo in horizontal direction and eliminate the need for onboard or deckside lift-on and/or lift off instrument. The Ro-Ro ship has been innovated to carry processed forest product, lumber, plywood, cars and many things. Ro-Ros are an important connection for the intermodal transportation network. In this regard, the section modulus could be one of the important parameters from the viewpoint of assessing the ultimate strength of all the decks on which cars, passengers and so on are put. In spite of human error, the structural degradation during loading and unloading gives impact to the ultimate strength of ship's hull.

The ultimate hull girder strength of merchant ships including Ro-Ro ship has been assessed by some researchers. Kukkanen, T and Matusiak, J (2014) presented the numerical and experimental results of nonlinear wave loads. A nonlinear time domain method had been

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not yet possible. The theory was based on assumption that each deck in the superstructure and also the main hull could be considered as thin-walled beam.

In the present study, the ultimate hull girder strength analysis is assessed considering the section modulus. The cross section of a Ro-Ro ship is considered to be analyzed. Bottom part, car and passenger decks are calculated for the section modulus where those located above and/or under the neutral axis. Their result is investigated toward the ultimate strength for the global structure.

ANALYTICAL SOLUTION

The section modulus of ship indicates the ship strength not only in longitudinal but also transversal direction. The classification societies have been stated requirements so that the section modulus should be greater than a prescribed value. It is well known that ship structural characteristics affect significantly on the ultimate strength depending on the cargo types, configuration of structural scantling and so on. The fundamental theory of strength of material may be used for calculating the section modulus of the ship hull cross section. In structural modelling, the ship hull cross section is idealized by stiffened and unstiffened plate combination. Fig. 1 shows the cross section of Ro-Ro ship and Fig. 2 the typical type of stiffened plate with attached plating.

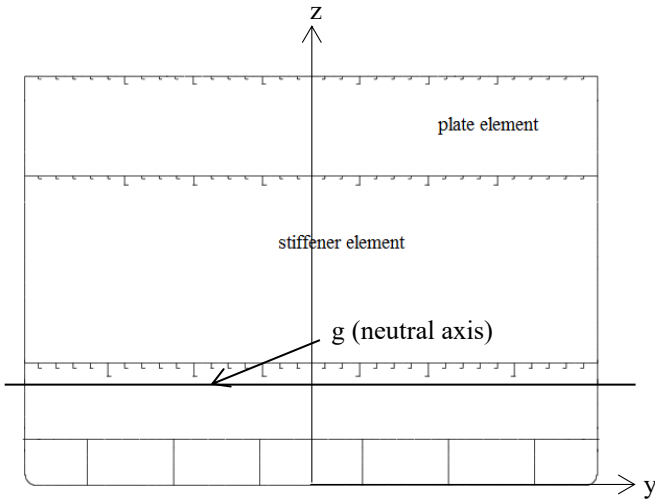


Fig. 1 Cross section of Ro-Ro ship

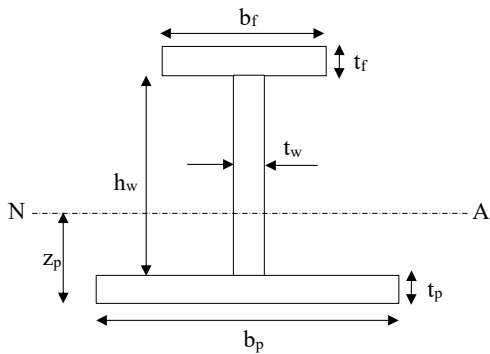


Fig. 2 Typical type of stiffened plate with attached plating

The profile and consists of web, flange and attached plating including the neutral axis (N-A) are shown in Fig. 2. The moment of inertia of the profile may be expressed as

$$I = \frac{b_p(t_p)^3}{12} + A_p \left(z_p - \frac{t_p}{2} \right)^2 + \frac{h_w^3 t_w}{12} + A_w \left(z_p - t_p - \frac{h_w}{2} \right)^2 + \frac{b_f t_f^3}{12} + A_f \left(t_p + h_w + \frac{t_f}{2} - z_p \right)^2 \quad (1)$$

Where

$$A_p = b_p t_p \quad (2)$$

$$A_w = h_w t_w \quad (3)$$

$$A_f = b_f t_f \quad (4)$$

$$z_p = \frac{0.5 b_p t_p^2 + A_w (t_p + 0.5 h_w) + A_f (t_p + h_w + 0.5 t_f)}{(A_p + A_w + A_f)} \quad (5)$$

The location of the neutral axis, g , of the full cross section as shown in Fig. 1 above the base line can be obtained by assuming that all longitudinal strength elements are fully effective, those are

$$g = \frac{\sum A_i z_i}{\sum A_i} \quad (6)$$

where A_i is the cross-sectional area of the i th plate stiffener element with fully attached plating and z_i is the coordinate of the i -th element, $z = 0$ is taken at the base line. The moment of inertia of the hull cross section is calculated by the following formula

$$I_y = \sum A_i (z_i - g)^2 + \sum i y_i \quad (7)$$

Where $i y_i$ is the moment of inertia of each element such as stiffener, plate between stiffeners with respect to the neutral axis of each element. The local classification society rules determines the moment of inertia by the following approach

$$I_y = 3 \times 10^{-2} W \frac{L}{k} \quad (8)$$

where W , L and k are the section modulus, length of ship and material factor (BKI, 2017). According to the formula, the material factor is very important to obtain moment of inertia. The section moduli at the deck and bottom part denoted by W_D and W_B are given by

$$W_D = \frac{I_y}{D - g} \quad (9)$$

$$W_B = \frac{I_y}{g} \quad (10)$$

where D represents as the ship's depth. According to local Classification Society rules, the section modulus related to deck W_D

and bottom W_B , respectively can be obtained by the following formula

$$W = f_r \frac{|M_T|}{\sigma_p 10^3} \quad (11)$$

where f_r , M_T and σ_p are the factor depending on the degree of deck opening, total bending moment (Nmm) and permissible longitudinal bending stress (N/mm²), respectively.

The stress components on deck and bottom part can be obtained by using simple expression as follow,

$$\sigma = \frac{Mg}{I} \quad (12)$$

$$\sigma = \frac{M}{W} \quad (13)$$

where M is the moment on the deck and/or bottom part in hogging and sagging conditions. Here, Eqs. (12) and (13) can be simply expressed as

$$\frac{Mg}{I} = \frac{M}{W} \quad (14)$$

Here, the section modulus can be obtained as

$$W = \frac{I}{g} \quad (15)$$

In the Smith's method, which is applied in the program code developed by Yao and Nikolov (1992) is used. The explanation is briefly described such as the axial stress σ_i corresponding to the axial strain ε_i is given by the average stress-average strain relationship for the individual elements as illustrated in Fig. 3. The average stress-average strain relationship is derived considering of buckling and yielding

$$\sigma = f_i(\varepsilon) \quad (16)$$

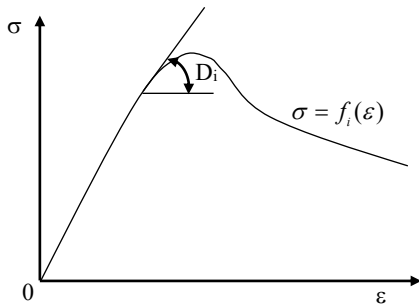


Fig.3 Average stress-average strain relationship for structural element

where $f_i(0) = 0$. The axial force P , the vertical bending moment M_V , and the horizontal bending moment M_H can be obtained by integrating axial stresses over the intact part of cross section as

$$P = \sum_{i=1}^N \sigma_i A_i \equiv 0 \quad (17)$$

$$M_H = \sum_{i=1}^N \sigma_i (y_i - g) A_i \quad (18)$$

$$M_V = \sum_{i=1}^N \sigma_i z_i A_i \quad (19)$$

The y and z are the coordinates of the cross section measured from the origin at the bottom keel as shown in Fig. 4.

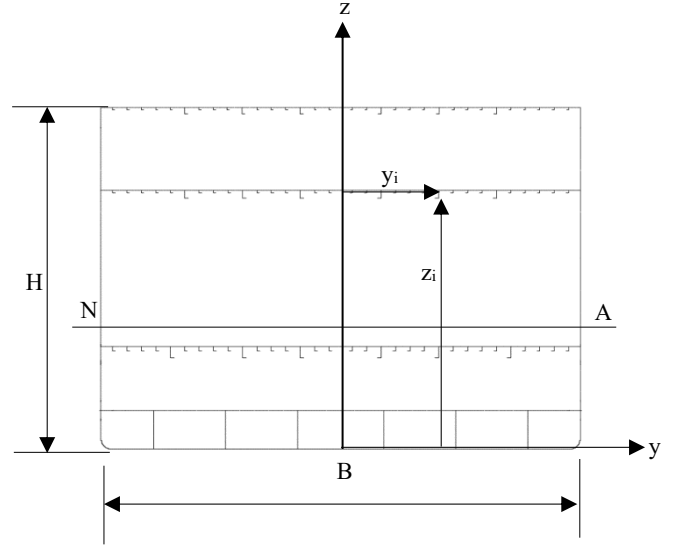


Fig.4 The coordinate systems of the cross section

When the axial load is added to bi-axial bending, the stiffness equation is expressed in term of general formula,

$$\begin{Bmatrix} \Delta P \\ \Delta M_H \\ \Delta M_V \end{Bmatrix} = \begin{bmatrix} D_{AA} & D_{AH} & D_{AV} \\ D_{HA} & D_{HH} & D_{HV} \\ D_{VA} & D_{VH} & D_{VV} \end{bmatrix} \begin{Bmatrix} \Delta \varepsilon \\ \Delta \phi_H \\ \Delta \phi_V \end{Bmatrix} \quad (20)$$

Where

- ΔP : increment of axial force
- ΔM_H : increment of horizontal bending moment
- ΔM_V : increment of vertical bending moment
- $\Delta \varepsilon$: increment of axial displacement
- $\Delta \phi_H$: increment of horizontal curvature
- $\Delta \phi_V$: increment of vertical curvature

and the tangential stiffness of the cross section are written as

$$D_{AA} = \sum_{i=1}^n D_i A_i \quad (21)$$

$$D_{AH} = D_{HA} = \sum_{i=1}^n D_i y_i A_i \quad (22)$$

$$D_{HH} = \sum_{i=1}^n D_i y_i^2 A_i \quad (23)$$

$$D_{AV} = D_{VA} = \sum_{i=1}^n D_i z_i A_i \quad (24)$$

$$D_{VV} = \sum_{i=1}^n D_i z_i^2 A_i \quad (25)$$

$$D_{HV} = D_{VH} = \sum_{i=1}^n D_i y_i z_i A_i \quad (26)$$

METHODOLOGY

The ultimate strength analysis considering the cross-section modulus of Ro-Ro ship hull girder is performed using analytical formulation. The cross section of Ro-Ro ship is taken to be analyzed. Two Ro-Ro ships, Type-1 and Type-2 are considered as the object ships as shown in Table 1. Both of them are designed based on the local Classification Society rules as shown in Figs. 5 and 6.

Table 1 Ship dimensions

Ro-Ro Ship	Type-1	Type-2
L (mm)	65000	50500
B (mm)	15000	14000
D (mm)	10693	10950

The Ro-Ro ships consist of three decks, which are car, passenger and top decks. The differences between of type-1 and type-2 Ro-Ros are number and dimension of the stiffeners, number of cars and passengers and the configuration of the structural shape particularly in the bottom part. Type-2 Ro-Ro is deeper than type-1 Ro-Ro, while type-1 Ro-Ro is wider than type-2 Ro-Ro. One-frame space is considered in the longitudinal direction. The material properties such as young's modulus and yield strength are related to the ship's characteristics, while poisson's ratio is set to be constant. The initial imperfection, welding residual stress, damage, and crack are not considered in the analysis. The ultimate strength is calculated for the intact only in hogging and sagging conditions. It should be noted that there are no longitudinal stiffeners in the bottom of Ro-Ros. Only floors in transversal direction are placed on it. The average stress-strain relationship of each element is derived considering buckling and yielding and integrated to the cross-section.

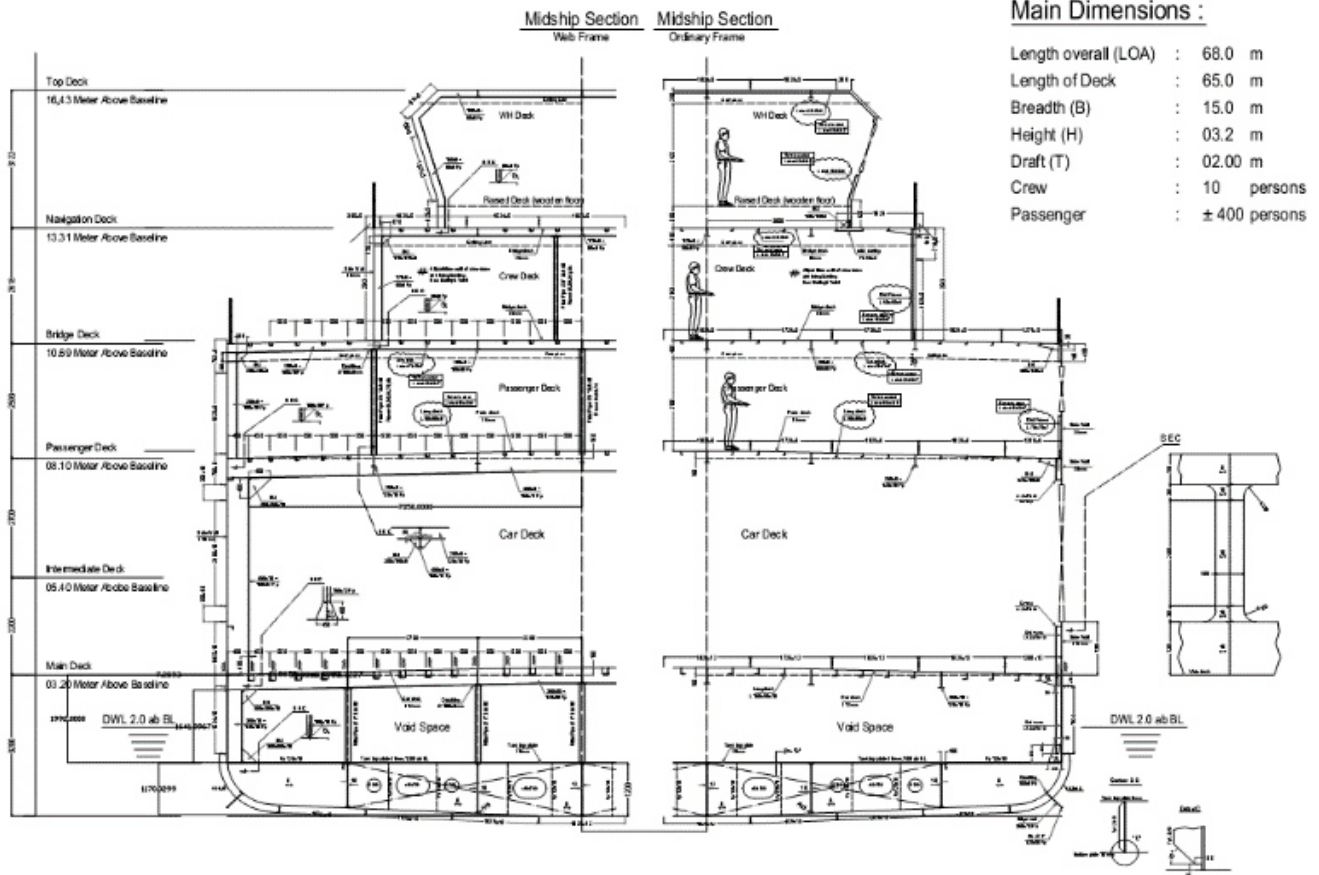


Fig. 5 Ro-Ro type-1

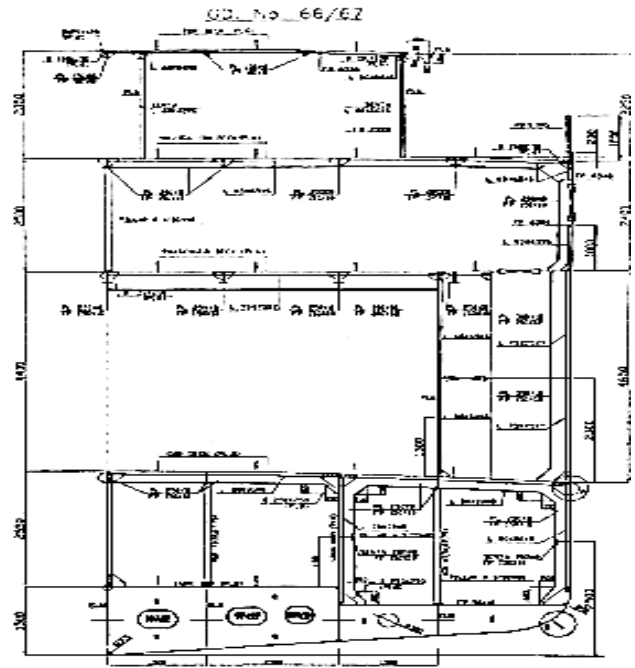
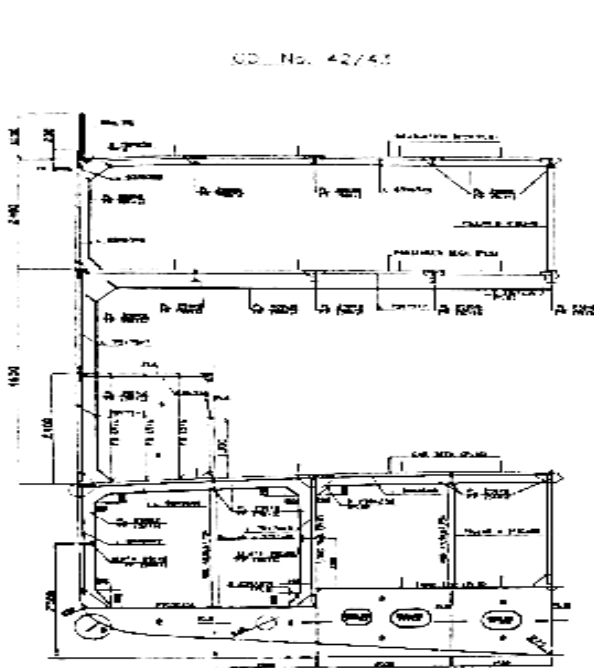


Fig. 6 Ro-Ro type-2

RESULTS AND DISCUSSIONS

The ultimate strengths of Ro-Ro ships considering their section modulus are confirmed applying the method developed by Yao and Nikolov (1992) according to Smith's method. In this case, the incremental iterative approach is adopted to obtain the ultimate strength both under hogging and sagging condition. In the Smith's method, the cross section is divided into the elements composed of the stiffened and unstiffened plates. The cross section is assumed to be remained plane during progressive collapse and there is no interaction between adjacent elements in the cross section. The vertical bending moment is applied at both sides of the cross section. The cross section of the ships are illustrated in Figs. 7 and 8, respectively. The navigation and upper deck of Ro-Ro ships are assumed to be eliminated.

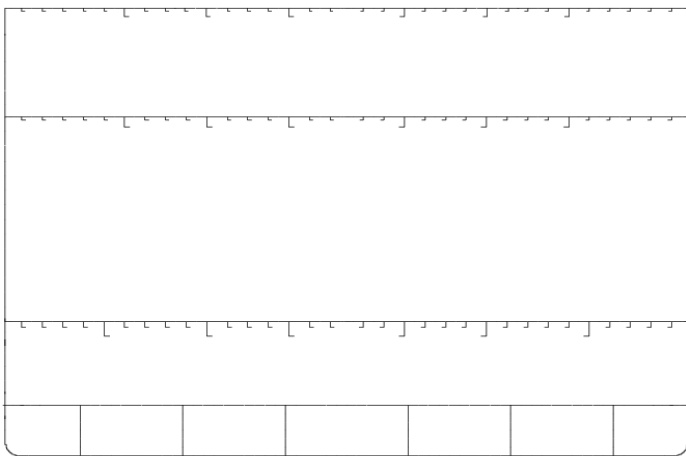


Fig. 7 Cross section of Ro-Ro type-1

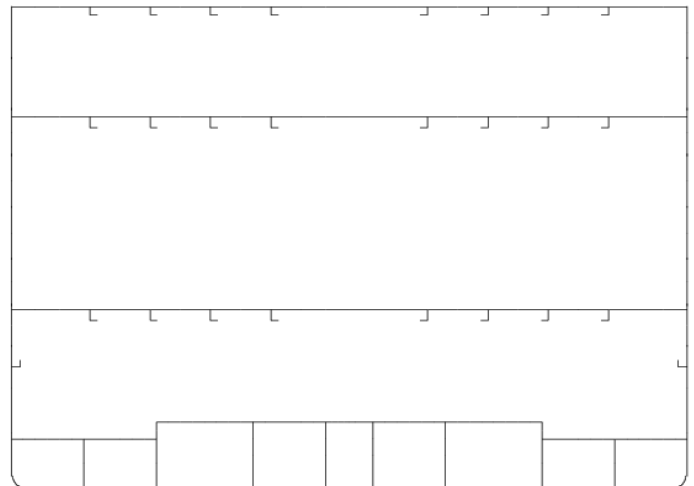


Fig. 8 Cross section of Ro-Ro type-2

The hull girder cross section is very sensitive leading to their ultimate strength and behaviour. It is well known that there is relationship between stress, moment, moment of inertia, neutral axis and section modulus. These relationships are expressed in Eqs. 12, 13, 14 and 15. This is why section modulus depends on bending moment and the section modulus can be obtained by calculating the elements. The corresponding section modulus to the Ro-Ro ship types is shown in Fig. 9. It is observed that the section modulus for type-2 is smaller than type-1. The characteristics of the both ship are completely different starting from the bottom part to the deck. However, two ships consist of three decks, but the shape configuration including number and dimension of stiffeners and double bottom structure also give significant influence to the section modulus and their ultimate strength.

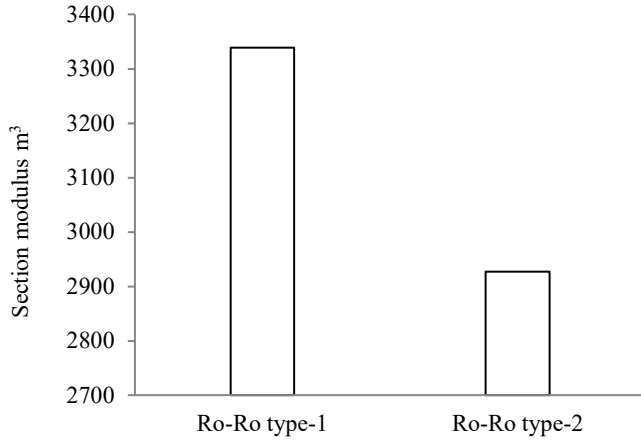


Fig. 9 Section modulus of Ro-Ro ships

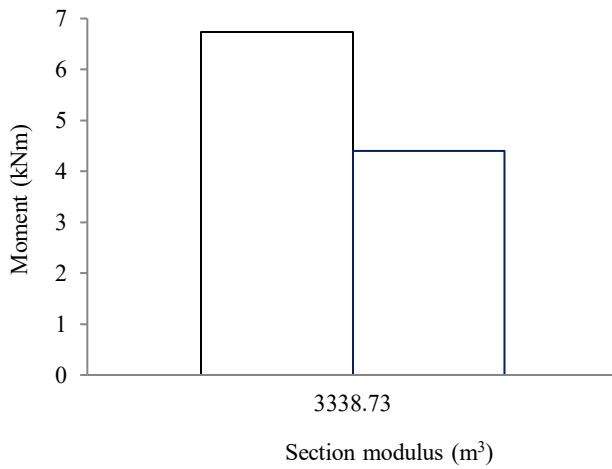


Fig. 10 Moment-section modulus for Ro-Ro type-1

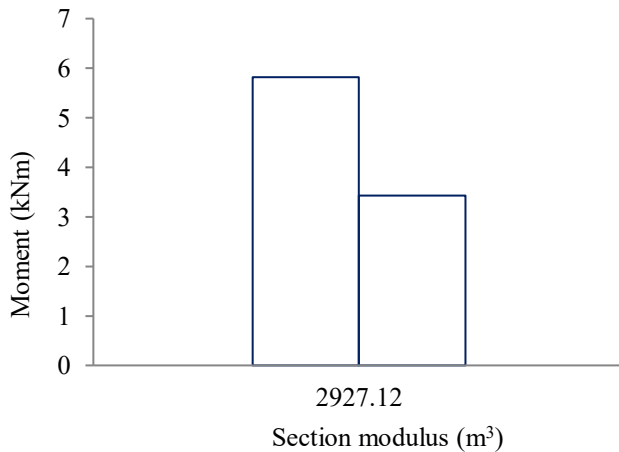


Fig. 11 Moment-section modulus for Ro-Ro type-2

Table 2 Moment-section modulus relationship for hogging

Ship types	M hogging (kNm)	Section modulus (m³)
Roro type-1	6.74	3338.73
Roro type-2	5.82	2927.12

Table 3 Moment-section modulus relationship for sagging

Ship types	M sagging (kNm)	Section modulus (m³)
Roro type-1	4.40	3338.73
Roro type-2	3.43	2927.12

The relationship between moment and section modulus of two Ro-Ro ships are described in Figs. 10 and 11 in hogging and sagging conditions, respectively. The moment-section modulus relationship for type-1 is also larger than for type-2 in hogging and sagging condition as shown in tables 2 and 3. The shapes of the cross section for two ships are quite different especially for type-2, because type-2 has double bottom which is not straight line where those area consists of some pillars. The pillars attached on the vertical plate to overcome the structural deformation at the car deck.

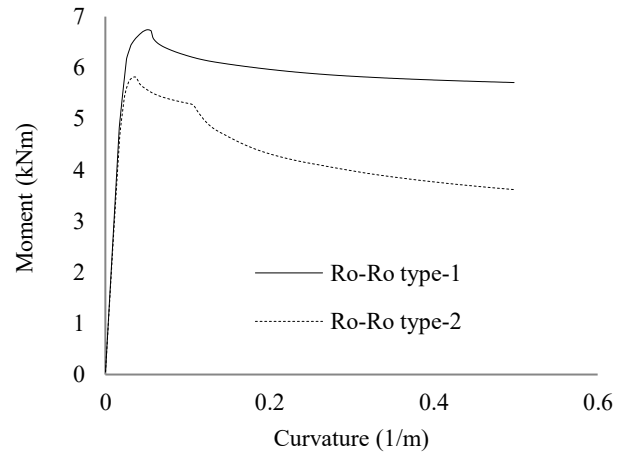


Fig. 12 Moment-curvature relationship for hogging

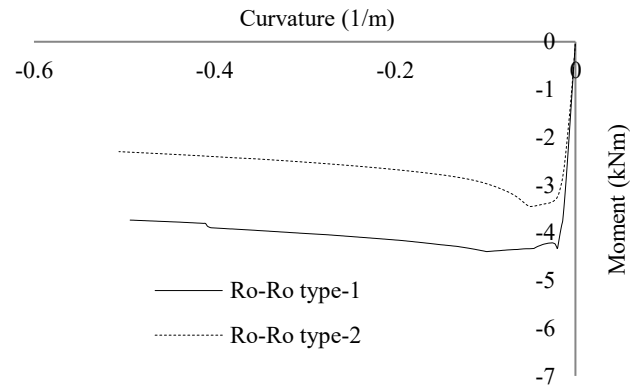


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for Ro-Ro type-1 and type-2 are described in Figs. 12 and 13. The solid lines express the moment-curvature relationship for Ro-Ro type-1, while the dashed one illustrates for Ro-Ro type-2. The moment-curvature relationship for hogging condition between type-1 and type-2 gives significant differences for the ultimate strength and beyond the ultimate strength. This phenomenon also occurs for sagging condition. The value of the ultimate strength is almost identical with the local Classification Society rules.

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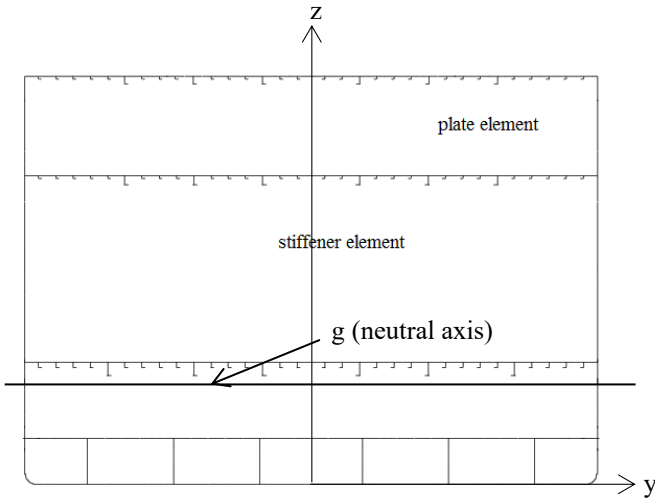


Fig. 1 Cross section of Ro-Ro ship

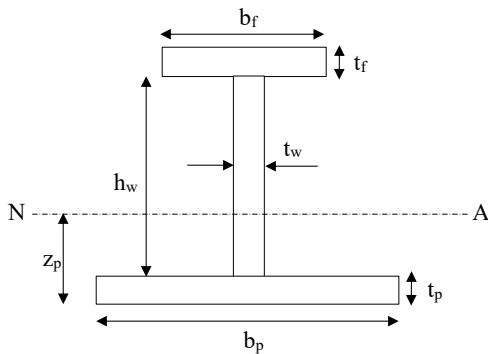


Fig. 2 Typical type of stiffened plate with attached plating

The profile and consists of web, flange and attached plating including the neutral axis (N-A) are shown in Fig. 2. The moment of inertia of the

profile may be expressed as

$$I = \frac{b_p(t_p)^3}{12} + A_p \left(z_p - \frac{t_p}{2} \right)^2 + \frac{h_w^3 t_w}{12} + A_w \left(z_p - t_p - \frac{h_w}{2} \right)^2 + \frac{b_f t_f^3}{12} + A_f \left(t_p + h_w + \frac{t_f}{2} - z_p \right)^2 \quad (1)$$

Where

$$A_p = b_p t_p \quad (2)$$

$$A_w = h_w t_w \quad (3)$$

$$A_f = b_f t_f \quad (4)$$

$$z_p = \frac{0.5 b_p t_p^2 + A_w (t_p + 0.5 h_w) + A_f (t_p + h_w + 0.5 t_f)}{(A_p + A_w + A_f)} \quad (5)$$

The location of the neutral axis, g , of the full cross section as shown in Fig. 1 above the base line can be obtained by assuming that all longitudinal strength elements are fully effective, those are

$$g = \frac{\sum A_i z_i}{\sum A_i} \quad (6)$$

where A_i is the cross-sectional area of the i th plate stiffener element with fully attached plating and z_i is the coordinate of the i -th element, $z = 0$ is taken at the base line. The moment of inertia of the hull cross section is calculated by the following formula

$$I_y = \sum A_i (z_i - g)^2 + \sum i y_i \quad (7)$$

Where $i y_i$ is the moment of inertia of each element such as stiffener, plate between stiffeners with respect to the neutral axis of each element. The local classification society rules determines the moment of inertia by the following approach

$$I_y = 3 \times 10^{-2} W \frac{L}{k} \quad (8)$$

where W , L and k are the section modulus, length of ship and material factor (BKI, 2017). According to the formula, the material factor is very important to obtain moment of inertia. The section moduli at the deck and bottom part denoted by W_D and W_B are given by

$$W_D = \frac{I_y}{D - g} \quad (9)$$

$$W_B = \frac{I_y}{g} \quad (10)$$

where D represents as the ship's depth. According to local Classification Society rules, the section modulus related to deck W_D and bottom W_B , respectively can be obtained by the following formula

$$W = f_r \frac{|M_T|}{\sigma_p 10^3} \quad (11)$$

where f_r , M_T and σ_p are the factor depending on the degree of deck opening, total bending moment (Nmm) and permissible longitudinal bending stress (N/mm²), respectively.

The stress components on deck and bottom part can be obtained by using simple expression as follow,

$$\sigma = \frac{Mg}{I} \quad (12)$$

$$\sigma = \frac{M}{W} \quad (13)$$

where M is the moment on the deck and/or bottom part in hogging and sagging conditions. Here, Eqs. (12) and (13) can be simply expressed as

$$\frac{Mg}{I} = \frac{M}{W} \quad (14)$$

Here, the section modulus can be obtained as

$$W = \frac{I}{g} \quad (15)$$

In the Smith's method, which is applied in the program code developed by Yao and Nikolov (1992) is used. The explanation is briefly described such as the axial stress σ_i corresponding to the axial strain ε_i is given by the average stress-average strain relationship for the individual elements as illustrated in Fig. 3. The average stress-average strain relationship is derived considering of buckling and yielding

$$\sigma = f_i(\varepsilon) \quad (16)$$

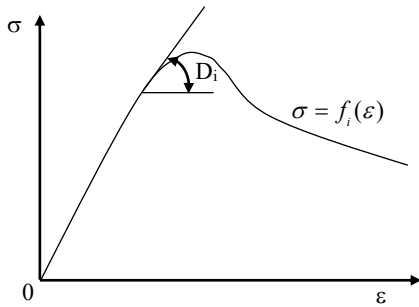


Fig.3 Average stress-average strain relationship for structural element

where $f_i(0) = 0$. The axial force P , the vertical bending moment M_V , and the horizontal bending moment M_H can be obtained by integrating axial stresses over the intact part of cross section as

$$P = \sum_{i=1}^N \sigma_i A_i \equiv 0 \quad (17)$$

$$M_H = \sum_{i=1}^N \sigma_i (y_i - g) A_i \quad (18)$$

$$M_V = \sum_{i=1}^N \sigma_i z_i A_i \quad (19)$$

The y and z are the coordinates of the cross section measured from the origin at the bottom keel as shown in Fig. 4.

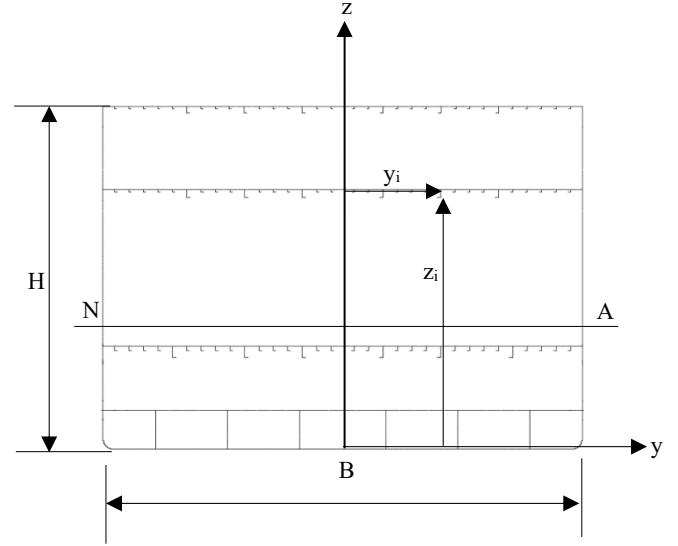


Fig.4 The coordinate systems of the cross section

When the axial load is added to bi-axial bending, the stiffness equation is expressed in term of general formula,

$$\begin{Bmatrix} \Delta P \\ \Delta M_H \\ \Delta M_V \end{Bmatrix} = \begin{bmatrix} D_{AA} & D_{AH} & D_{AV} \\ D_{HA} & D_{HH} & D_{HV} \\ D_{VA} & D_{VH} & D_{VV} \end{bmatrix} \begin{Bmatrix} \Delta \varepsilon \\ \Delta \phi_H \\ \Delta \phi_V \end{Bmatrix} \quad (20)$$

Where

- ΔP : increment of axial force
- ΔM_H : increment of horizontal bending moment
- ΔM_V : increment of vertical bending moment
- $\Delta \varepsilon$: increment of axial displacement
- $\Delta \phi_H$: increment of horizontal curvature
- $\Delta \phi_V$: increment of vertical curvature

and the tangential stiffness of the cross section are written as

$$D_{AA} = \sum_{i=1}^n D_i A_i \quad (21)$$

$$D_{AH} = D_{HA} = \sum_{i=1}^n D_i y_i A_i \quad (22)$$

$$D_{HH} = \sum_{i=1}^n D_i y_i^2 A_i \quad (23)$$

$$D_{AV} = D_{VA} = \sum_{i=1}^n D_i z_i A_i \quad (24)$$

$$D_{VV} = \sum_{i=1}^n D_i z_i^2 A_i \quad (25)$$

$$D_{HV} = D_{VH} = \sum_{i=1}^n D_i y_i z_i A_i \quad (26)$$

Table 1 Ship dimensions

Ro-Ro Ship	Type-1	Type-2
L (mm)	65000	50500
B (mm)	15000	14000
D (mm)	10693	10950

The Ro-Ro ships consist of three decks, which are car, passenger and top decks. The differences between of type-1 and type-2 Ro-Ros are number and dimension of the stiffeners, number of cars and passengers and the configuration of the structural shape particularly in the bottom part. Type-2 Ro-Ro is deeper than type-1 Ro-Ro, while type-1 Ro-Ro is wider than type-2 Ro-Ro. One-frame space is considered in the longitudinal direction. The material properties such as young's modulus and yield strength are related to the ship's characteristics, while poisson's ratio is set to be constant. The initial imperfection, welding residual stress, damage, and crack are not considered in the analysis. The ultimate strength is calculated for the intact only in hogging and sagging conditions. It should be noted that there are no longitudinal stiffeners in the bottom of Ro-Ros. Only floors in transversal direction are placed on it. The average stress-strain relationship of each element is derived considering buckling and yielding and integrated to the cross-section.

METHODOLOGY

The ultimate strength analysis considering the cross-section modulus of Ro-Ro ship hull girder is performed using analytical formulation. The cross section of Ro-Ro ship is taken to be analyzed. Two Ro-Ro ships, Type-1 and Type-2 are considered as the object ships as shown in Table 1. Both of them are designed based on the local Classification Society rules as shown in Figs. 5 and 6.

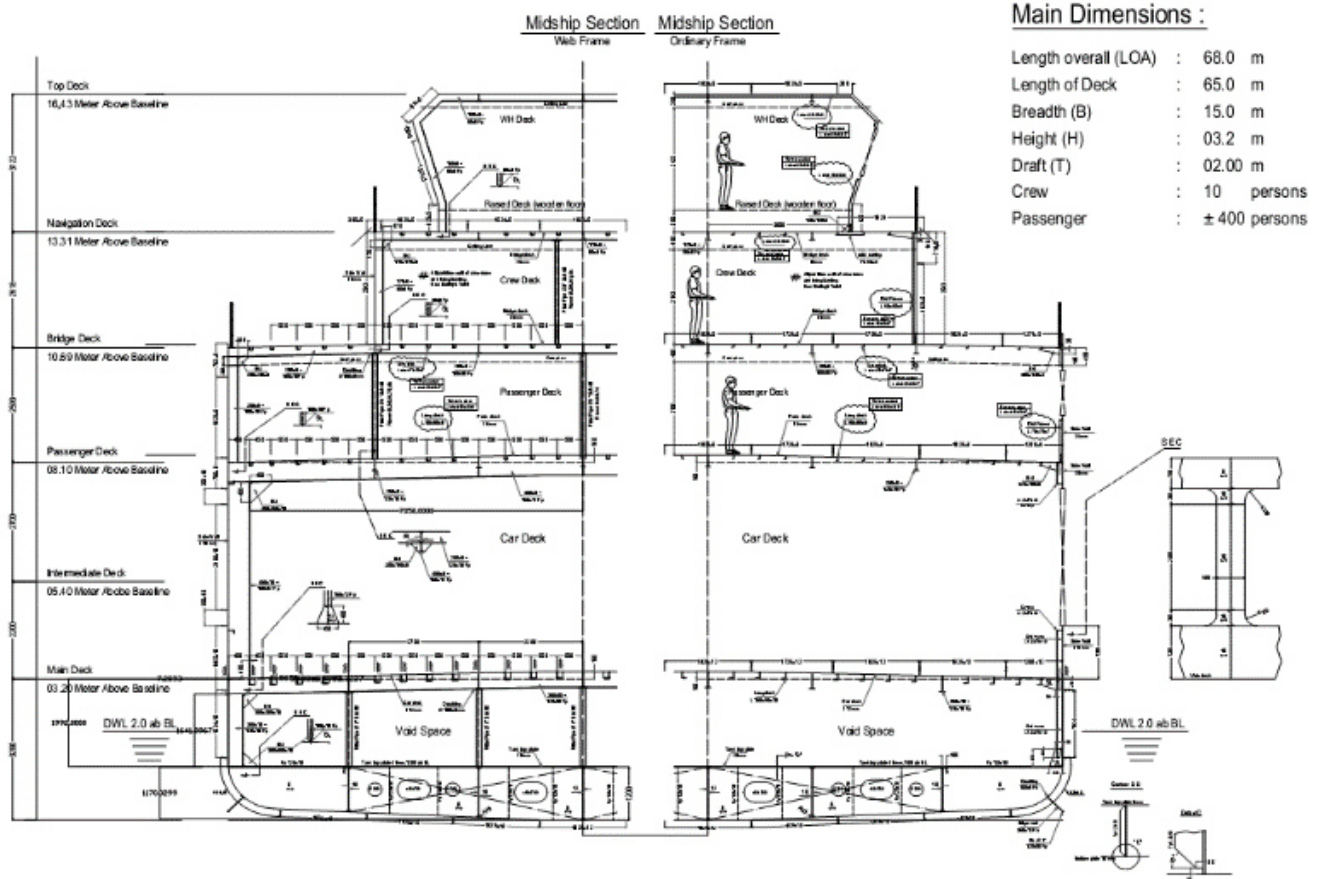


Fig. 5 Ro-Ro type-1

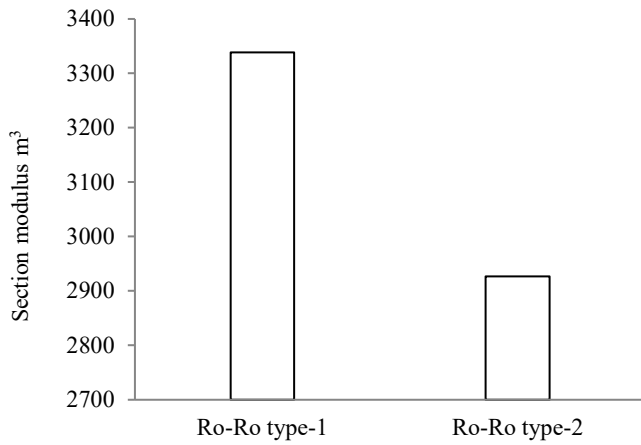


Fig. 9 Section modulus of Ro-Ro ships

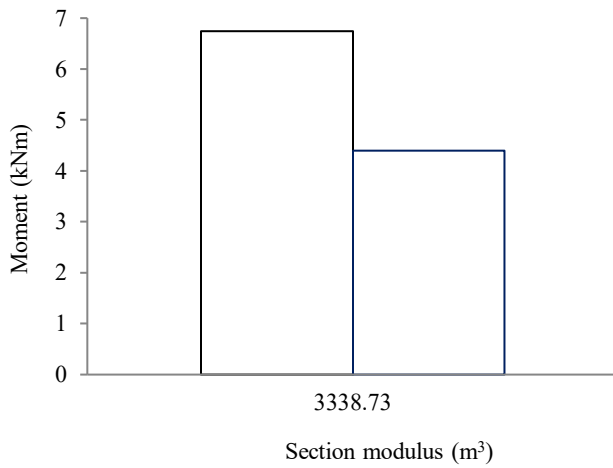


Fig. 10 Moment-section modulus for Ro-Ro type-1

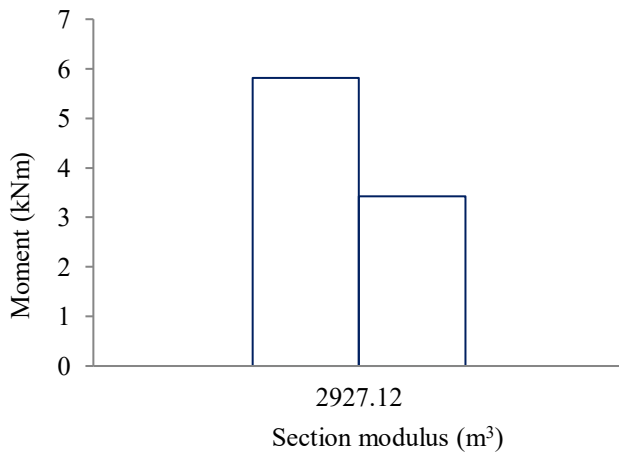


Fig. 11 Moment-section modulus for Ro-Ro type-2

Table 2 Moment-section modulus relationship for hogging

Ship types	M hogging (kNm)	Section modulus (m ³)
Roro type-1	6.74	3338.73
Roro type-2	5.82	2927.12

Table 3 Moment-section modulus relationship for sagging

Ship types	M sagging (kNm)	Section modulus (m ³)
Roro type-1	4.40	3338.73
Roro type-2	3.43	2927.12

The relationship between moment and section modulus of two Ro-Ro ships are described in Figs. 10 and 11 in hogging and sagging conditions, respectively. The moment-section modulus relationship for type-1 is also larger than for type-2 in hogging and sagging condition as shown in tables 2 and 3. The shapes of the cross section for two ships are quite different especially for type-2, because type-2 has double bottom which is not straight line where those area consists of some pillars. The pillars attached on the vertical plate to overcome the structural deformation at the car deck.

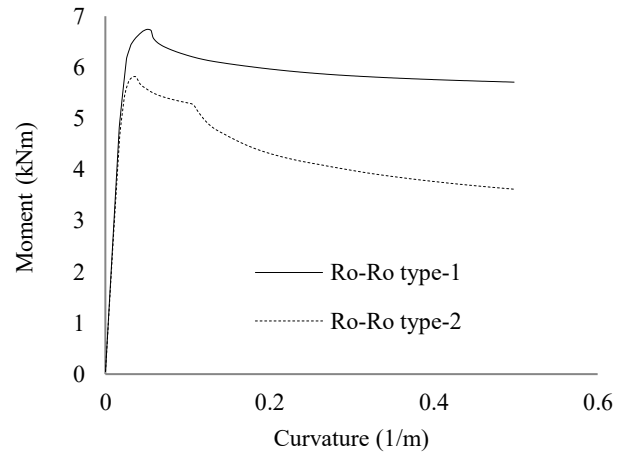


Fig. 12 Moment-curvature relationship for hogging

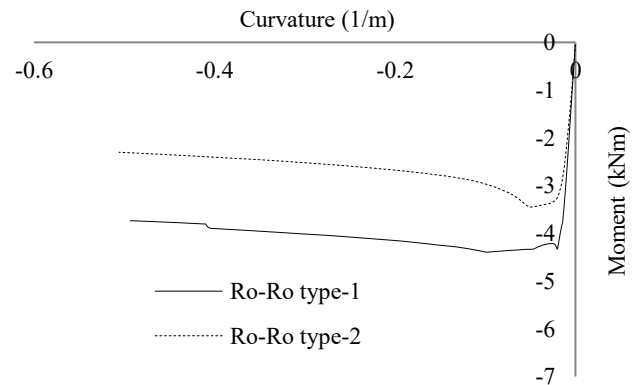


Fig. 13 Moment-curvature relationship for sagging

The moment-curvature relationship in hogging and sagging conditions for Ro-Ro type-1 and type-2 are described in Figs. 12 and 13. The solid lines express the moment-curvature relationship for Ro-Ro type-1, while the dashed one illustrates for Ro-Ro type-2. The moment-curvature relationship for hogging condition between type-1 and type-2 gives significant differences for the ultimate strength and beyond the ultimate strength. This phenomenon also occurs for sagging condition. The value of the ultimate strength is almost identical with the local Classification Society rules.

CONCLUSIONS

The ultimate hull girder strength analysis considering section modulus of Ro-Ro ship under longitudinal bending have been performed based on simple formula of the local Classification Society rules and the Smith's method. The following conclusions are; the effect of the section modulus on the ultimate hull girder strength is significant not only in hogging but also sagging condition. The effect may be caused by the structural configuration of the Ro-Ro ships such as dimensions and number of plate and unstiffened plate, especially on the bottom part to support car deck by some pillars.

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Paper No: **ISOPE-2017-TPC-0617**

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